

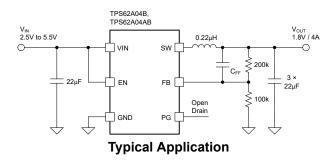
TPS62A04xB, 4A, High-Efficiency, Synchronous, Buck Converter in a SOT563 Package

1 Features

- 2.5V to 5.5V input voltage range
- 0.6V to V_{IN} adjustable output voltage range
- $15m\Omega$ / $10m\Omega$ low R_{DSON} switches
- 25µA quiescent current
- 1% feedback accuracy (0°C to 125°C)
- 100% mode operation
- 2.2MHz switching frequency
- Power save mode or FPWM option available
- Power-good output pin
- Short-circuit protection (HICCUP)
- · Internal soft start-up
- · Output discharge
- Thermal shutdown protection
- Available in a 1.6mm × 1.6mm, SOT563 package
- Pin-to-pin compatible with the TLV62585

2 Applications

- Multi-function printer
- Set top box
- TV applications
- IP network camera
- · Wireless router, solid state drive
- Battery-powered applications
- · General purpose point-of-load supply



3 Description

The TPS62A04B and TPS62A04AB are synchronous, step-down, buck, DC/DC converters designed for high efficiency and compact design size. The device uses integrated switches for constantly delivering an output current of 4A. The device operates in pulse width modulation (PWM) mode with 2.2MHz switching frequency at medium to high load. At light load, the TPS62A04B device variant automatically enters a power save mode (PSM) to maintain high efficiency over the entire load current range. The A variant of this device family (TPS62A04AB) stays PWM mode at all times irrespective of the load condition. The device maintains stable frequency and lowest ripple.

The TPS62A04B and TPS62A04AB use an external resistor divider to set the output voltage. The internal soft-start circuit limits the inrush current during startup, and a power-good signal indicates correct output voltage. Overcurrent protection combined with thermal shutdown protect device and application. The devices are available in an SOT563 package.

Device Information

PART NUMBER ⁽²⁾	MODE	PACKAGE ⁽¹⁾	BODY SIZE (NOM)
TPS62A04B	PSM, PWM	DRL (SOT563,	1.60mm × 1.60mm
TPS62A04AB	FPWM	6)	

(1) For more information, see Section 11.



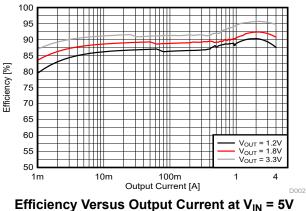




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4 Device Comparison Table

DEVICE NUMBER	OUTPUT CURRENT	OPERATION MODE
TPS62A04BDRLR	4A	PSM/PWM
TPS62A04ABDRLR	4A	FPWM

5 Pin Configuration and Functions

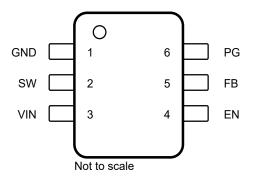


Figure 5-1. 6-Pin DRL SOT563 Package (Top View)

Table 5-1. Pin Functions

PI	N		DESCRIPTION
NAME	NO.		DESCRIPTION
EN	4	I	Device enable logic input. Logic high enables the device, logic low disables the device and turns the device into shutdown. Do not leave the pin floating.
FB	5	I	Feedback pin for the internal control loop. Connect this pin to an external feedback divider.
GND	1	G	Ground pin
PG	6	0	Power-good open-drain output pin. The pullup resistor cannot be connected to any voltage higher than 5.5V. If unused, leave the pin open or connect to GND.
SW	2	0	Switch pin connected to the internal FET switches and inductor terminal. Connect the inductor of the output filter to this pin.
VIN	3	I	Power supply voltage pin

(1) I = Input, O = Output, G = Ground



6 Specifications

6.1 Absolute Maximum Ratings

Over operating free-air temperature range (unless otherwise noted)⁽¹⁾

		MIN	MAX	UNIT
	VIN, EN, PG	-0.3	6	V
Pin voltage ⁽²⁾	SW, DC	-0.3	V _{IN} + 0.3	V
	SW, transient < 10ns	-3.0	10	V
	FB	-0.3	3	V
TJ	Operating junction temperature	-40	150	°C
T _{stg}	Storage temperature	-55	150	°C

(1) Operation outside the Absolute Maximum Ratings may cause permanent device damage. Absolute Maximum Ratings do not imply functional operation of the device at these or any other conditions beyond those listed under Recommended Operating Conditions. If used outside the Recommended Operating Conditions but within the Absolute Maximum Ratings, the device may not be fully functional, and this may affect device reliability, functionality, performance, and shorten the device lifetime.

(2) All voltage values are with respect to the network ground terminal.

6.2 ESD Ratings

			VALUE	UNIT	
	Electrostatic discharge	Human-body model (HBM), per ANSI/ESDA/JEDEC JS-001 ⁽¹⁾		±2000	V
V _(ESD)		Charged-device model (CDM), per ANSI/ESDA/JEDEC JS-002 $^{\rm (2)}$	±500	V	

(1) JEDEC document JEP155 states that 500V HBM allows safe manufacturing with a standard ESD control process.

(2) JEDEC document JEP157 states that 250V CDM allows safe manufacturing with a standard ESD control process.

6.3 Recommended Operating Conditions

Over operating junction temperature range (unless otherwise noted)

			MIN	NOM	MAX	UNIT
V _{IN}	Input supply voltage range		2.5		5.5	V
V _{OUT}	Output voltage range		0.6		V _{IN}	V
L	Effective inductance			0.22		μH
C _{OUT}	Effective output capacitance	V _{OUT} < 1.2V		120		μF
C _{OUT}	Effective output capacitance	1.2V <= V _{OUT} < 1.8V		45		μF
C _{OUT}	Effective output capacitance	V _{OUT} => 1.8V		45		μF
I _{OUT}	Output current range	TPS62A04	0		4	А
I _{PG}	Power-Good input current capability		0		1	mA
TJ	Operating junction temperature		-40		125	°C

6.4 Thermal Information

THERMAL METRIC ⁽¹⁾		TPS62A04xB	TPS62A04xB	
		DRL (SOT563)	EVM	UNIT
		6 PINS	6 PINS	
R _{0JA}	Junction-to-ambient thermal resistance	137.5	74.5	°C/W
R _{0JC(top)}	Junction-to-case (top) thermal resistance	60.2	-	°C/W
R _{0JB}	Junction-to-board thermal resistance	22.0	-	°C/W
ΨJT	Junction-to-top characterization parameter	1.4	1.2	°C/W
Ψјв	Junction-to-board characterization parameter	21.6	33.7	°C/W

(1) For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application note.



6.5 Electrical Characteristics

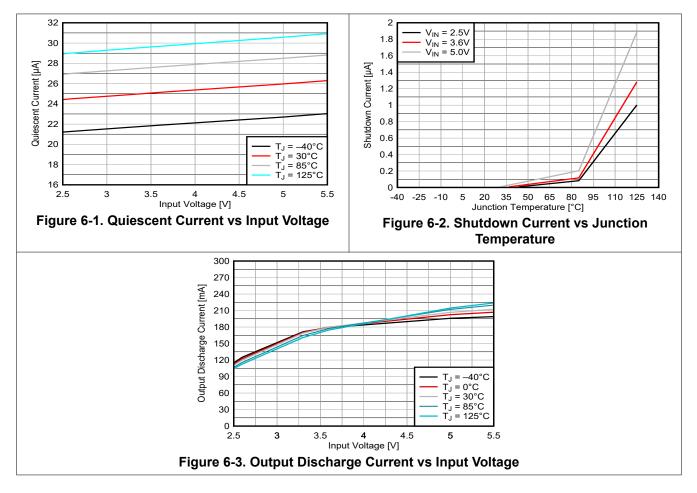
 $T_J = -40^{\circ}C$ to +125°C, $V_{IN} = 2.5V$ to 5.5V. Typical values are at $T_J = 25^{\circ}C$ and $V_{IN} = 5V$ (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
SUPPLY					I	
I _{Q(VIN)}	VIN quiescent current	Non-switching, V _{EN} = High, V _{FB} = 610mV		26		μA
I _{SD(VIN)}	VIN shutdown supply current	$T_J = -40^{\circ}C$ to 85°C, $V_{EN} = Low$		0.01	4	μA
UVLO	,					
V _{UVLO(R)}	VIN UVLO rising threshold	V _{IN} rising	2.3	2.4	2.5	V
V _{UVLO(F)}	VIN UVLO falling threshold	V _{IN} falling	2.2	2.3	2.4	V
ENABLE		· · · · ·				
V _{EN(R)}	EN voltage rising threshold	EN rising, enable switching	1.2			V
V _{EN(F)}	EN voltage falling threshold	EN falling, disable switching			0.4	V
V _{EN(LKG)}	EN Input leakage current	V _{EN} = 5V			100	nA
REFERENCE V	OLTAGE	· · · · ·				
V _{FB}	FB voltage	T _J = 0°C to 125°C, PWM mode	594	600	606	mV
V _{FB}	FB voltage	PWM mode	591	600	609	mV
I _{FB(LKG)}	FB input leakage current	V _{FB} = 0.6V			100	nA
SWITCHING FR	EQUENCY					
f _{SW(FCCM)}	Switching frequency, FPWM operation	V _{IN} = 5V, V _{OUT} = 1.8V		2200		kHz
STARTUP						
	Internal fixed soft-start time	From EN = High to V_{FB} = 0.56V		0.5	1	ms
POWER STAGE						
R _{DSON(HS)}	High-side MOSFET on-resistance	V _{IN} = 5V		15		mΩ
R _{DSON(LS)}	Low-side MOSFET on-resistance	V _{IN} = 5V		10		mΩ
OVERCURREN	T PROTECTION					
I _{HS(OC)}	High-side peak current limit		8.2	10		А
I _{LS(OC)}	Low-side valley current limit			9.1		А
POWER GOOD						
V _{PGTH}	Power-Good threshold	PG low, FB falling		93.5		%
V _{PGTH}	Power-Good threshold	PG high, FB rising		96		%
	PG delay falling			30		μs
	PG delay rising			10		μs
I _{PG(LKG)}	PG pin Leakage current when open drain output is high	V _{PG} = 5V			100	nA
	PG pin output low-level voltage	I _{PG} = 1mA			400	mV
OUTPUT DISCH	IARGE					
	Output discharge current on SW pin	V _{IN} = 3.0V, V _{OUT} = 2.0V		150		mA
THERMAL SHU	TDOWN					
T _{J(SD)}	Thermal shutdown threshold	Temperature rising		170		°C
T _{J(HYS)}	Thermal shutdown hysteresis			20		°C

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6.6 Typical Characteristics



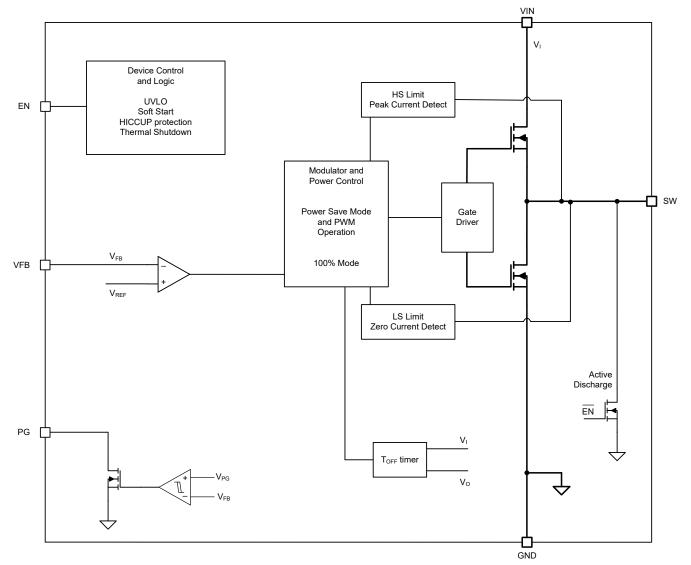


7 Detailed Description

7.1 Overview

The TPS62A04xB is a high-efficiency, synchronous, step-down converter. The device operates with an adaptive off time with a peak current control scheme. The device operates typically at 2.2MHz frequency pulse width modulation (PWM) at moderate to heavy load currents. Based on the V_{IN}/V_{OUT} ratio, a simple circuit sets the required off time for the low-side MOSFET. This action makes the switching frequency relatively constant regardless of the variation of the input voltage, output voltage, and load current.

7.2 Functional Block Diagram



7.3 Feature Description

7.3.1 Power Save Mode

The device automatically enters power save mode to improve efficiency at light load when the inductor current becomes discontinuous. In power save mode, the converter reduces the switching frequency and minimizes current consumption. In power save mode, the output voltage rises slightly above the nominal output voltage. This effect is minimized by increasing the output capacitor or adding a feedforward capacitor.

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7.3.2 100% Duty Cycle Low Dropout Operation

The device offers low input-to-output voltage difference by entering 100% duty cycle mode. In this mode, the high-side MOSFET switch is constantly turned on and the low-side MOSFET is switched off. The minimum input voltage to maintain output regulation, depending on the load current and output voltage, is calculated as:

$$V_{IN(MIN)} = V_{OUT} + I_{OUT} \times R_{DS(ON)} + R_{L}$$

where

- R_{DS(ON)} = High-side FET on-resistance
- R_L = Inductor ohmic resistance (DCR)

7.3.3 Soft Start

After enabling the device, internal soft start-up circuitry ramps up the output voltage, which reaches the nominal output voltage during start-up time, avoiding excessive inrush current and creating a smooth output voltage rise slope. Soft start-up circuitry also prevents excessive voltage drops of primary cells and rechargeable batteries with high internal impedance.

The TPS62A04B is able to start into a prebiased output capacitor. The converter starts with the applied bias voltage and ramps the output voltage to the nominal value.

7.3.4 Switch Current Limit and Short-Circuit Protection (HICCUP)

The switch current limit prevents the device from high inductor current and from drawing excessive current from the battery or input voltage rail. Excessive current can occur with a shorted or saturated inductor or an overload or shorted output circuit condition. If the inductor current reaches the threshold ILIM, the high-side MOSFET is turned off and the low-side MOSFET is turned on to ramp down the inductor current with an adaptive off time.

When this switch current limit is triggered 32 times, the device reduces the current limit for further 32 cycles and then stops switching to protect the output. The device then automatically starts a new start-up after a typical delay time of 500µs has passed. This action is named HICCUP short-circuit protection. The device repeats this mode until the high load condition disappears. HICCUP protection is also enabled during the start-up.

7.3.5 Undervoltage Lockout

To avoid misoperation of the device at low input voltages, an undervoltage lockout (UVLO) is implemented, which shuts down the device at voltages lower than V_{UVLO} with a hysteresis of 130mV.

7.3.6 Thermal Shutdown

The device goes into thermal shutdown and stops switching when the junction temperature exceeds T_{JSD}. When the device temperature falls below the threshold by 20°C, the device returns to normal operation automatically.

7.4 Device Functional Modes

7.4.1 Enable and Disable

The device is enabled by setting the EN input to a logic High. Accordingly, a logic Low disables the device. If the device is enabled, the internal power stage starts switching and regulates the output voltage to the set point voltage. The EN input must be terminated and must not be left floating.

7.4.2 Power Good

The TPS62A04xB has a built-in power-good (PG) feature to indicate whether the output voltage has reached the target and the device is ready. The PG signal can be used for start-up sequencing of multiple rails. The PG pin is an open-drain output that requires a pullup resistor to any voltage up to the recommended input voltage level. PG is low when the device is turned off due to EN, UVLO (undervoltage lockout), or thermal shutdown. VIN must remain present for the PG pin to stay low.

If the power-good output is not used, TI recommends to tie to GND or leave open.



	LOGIC SIGNALS					
VI	EN PIN	EN PIN THERMAL SHUTDOWN Vo				
			V _O on target	High impedance		
V _I > UVLO	HIGH	NO	V _O < target	LOW		
			YES	LOW		
			YES	x	LOW	
	UVLO < V _I < 1.8V	x	x	LOW		
V _I < 1.8V	x	x	x	Undefined		

Table 7-1. Power-Good indicator Functional Table

The PG indicator features a deglitch to avoid the signal indicating glitches or transient responses from the loop sketch the behavior.



8 Application and Implementation

Note

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes, as well as validating and testing their design implementation to confirm system functionality.

8.1 Application Information

The following section discusses the design of the external components to complete the power supply design for several input and output voltage options by using typical applications as a reference.

8.2 Typical Application

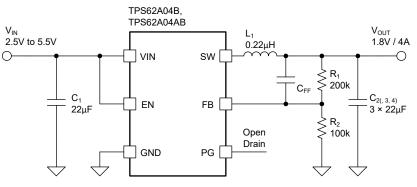


Figure 8-1. TPS62A04xB Typical Application Circuit

8.2.1 Design Requirements

For this design example, use the parameters listed in Table 8-1 as the input parameters

Table 8-1. Design Parameters

DESIGN PARAMETER	EXAMPLE VALUE	
Input voltage	2.5V to 5.5V	
Output voltage	1.2V	
Maximum output current	4.0A	

Table 8-2 lists the components used for the example.

 Table 8-2. List of Components

REFERENCE	DESCRIPTION	MANUFACTURER ⁽¹⁾
C1	22µF, ceramic capacitor, 10V, X7R, size 0805, GRM21BZ71A226KE15L	Murata
C2, (C3, C4)	22µF, ceramic capacitor, 10V, X7R, size 0805, GRM21BZ71A226KE15L	Murata
L1	0.22µH, power inductor, XGL4015-221MEC	Coilcraft
R1, R2	Chip resistor, 1%, size 0603	Std.
C _{FF}	Optional, 120pF if needed	Std.

(1) See the Third-Party Products Disclaimer.



8.2.2 Detailed Design Procedure

8.2.2.1 Setting the Output Voltage

The output voltage is set by an external resistor divider according to Equation 2. To keep the feedback (FB) net robust from noise, set R2 equal to or lower than $100k\Omega$ to have at least 6μ A of current in the voltage divider. Lower values of FB resistors achieve better noise immunity, and lower light load efficiency, as explained in the *Design Considerations for a Resistive Feedback Divider in a DC/DC Converter* analog design journal.

$$R1 = R2 \times \left(\frac{V_{OUT}}{V_{FB}} - 1\right) = R2 \times \left(\frac{V_{OUT}}{0.6V} - 1\right)$$
(2)

8.2.2.2 Feedforward Capacitor

A feedforward capacitor C_{FF} in parallel with R_1 improves the load transient performance and reduces the output ripple voltage in PSM. The recommended value for C_{FF} is 120pF.

8.2.2.3 Output Filter Design

The inductor and output capacitor together provide a low-pass filter. To simplify this process, Table 8-3 outlines possible inductor and capacitor value combinations. Checked cells represent combinations that are proven for stability by simulation and lab test. Check further combinations for each individual application.

V D/1	L F. J 17(1)	С _{ОUT} [µF] ⁽²⁾						
V _{оит} [V]	L [µH] ⁽¹⁾	3 × 22	2 × 47	3 × 47				
0.6 ≤ V _{OUT} < 1.2	0.22		++(3)	++				
1.2 ≤ V _{OUT} < 1.8	0.22	++(3)	+	+				
1.8 ≤ V _{OUT}	0.22	++(3)	+	+				

Table 8-3. Matrix of Output Capacitor and Inductor Combinations

(1) Inductor tolerance and current derating is anticipated. The effective inductance can vary by +20% and -30%.

(2) Capacitance tolerance and bias voltage derating is anticipated. The effective capacitance can vary by +20% and -50%.

(3) This LC combination is the standard value and recommended for most applications.

8.2.2.4 Input and Output Capacitor Selection

The architecture of the TPS62A04xB allows use of tiny ceramic-type output capacitors with low equivalent series resistance (ESR). These capacitors provide low output voltage ripple and are thus recommended. To keep resistance up to high frequencies and to achieve narrow capacitance variation with temperature, TI recommends to use X7R or X5R dielectric.

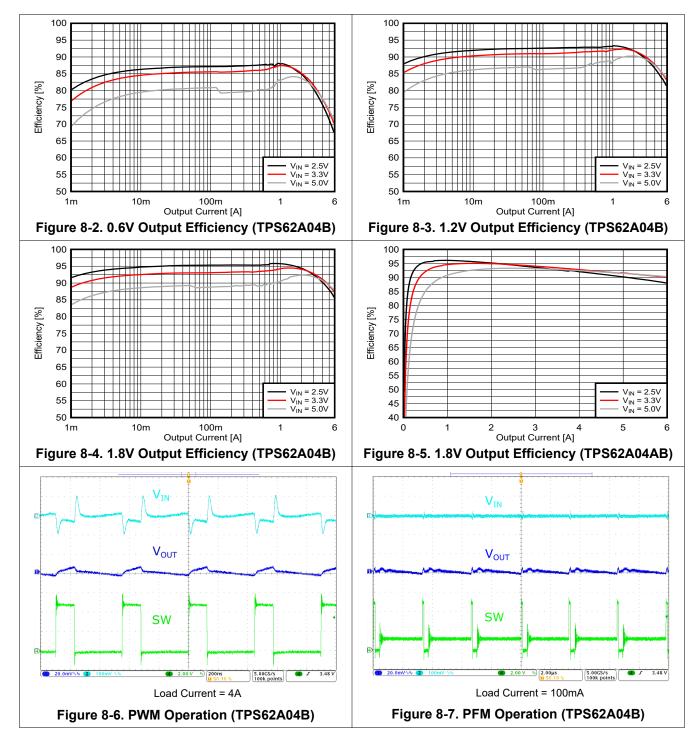
The input capacitor is the low impedance energy source for the converter that helps with stable operation. A low-ESR, multilayer ceramic capacitor provides best filtering. For most applications, a 10µF input capacitor is sufficient; larger capacitance reduces input voltage ripple.

The recommended typical output capacitor value for 1.2V output typical application is 45µF of effective capacitance. This capacitance can vary over a wide range, as outlined in Table 8-3.

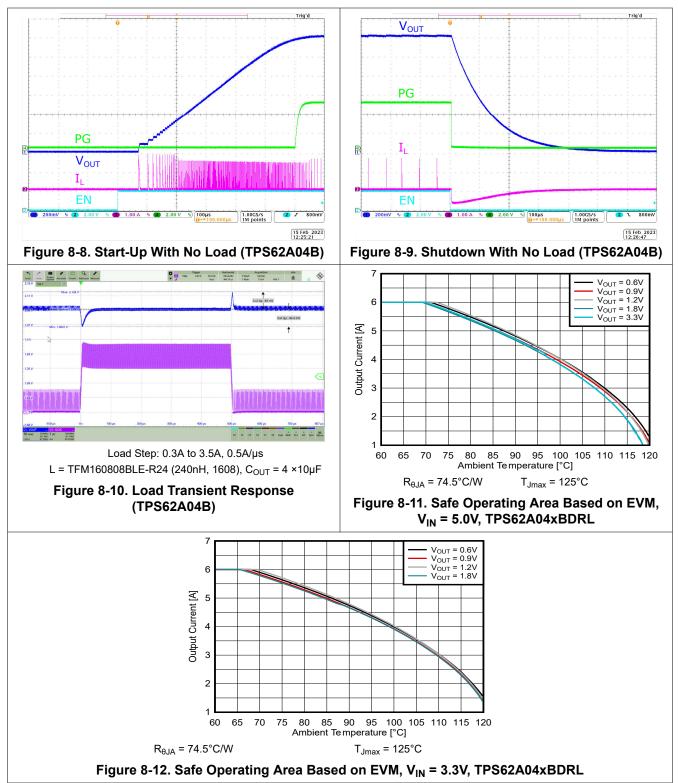


8.2.3 Application Curves

 V_{IN} = 5.0V, V_{OUT} = 1.2V, T_A = 25°C, BOM = Table 8-2 unless otherwise noted.









8.3 Power Supply Recommendations

The device is designed to operate from an input voltage supply range from 2.5V to 5.5V. Make sure that the input power supply has a sufficient current rating for the application.

8.4 Layout

8.4.1 Layout Guidelines

The printed-circuit-board (PCB) layout is an important step to maintain the high performance of the TPS62A04xA device.

- Place the input and output capacitors and the inductor as close as possible to the IC. This action keeps
 the power traces short. Routing these power traces direct and wide results in low trace resistance and low
 parasitic inductance.
- Connect the low side of the input and output capacitors properly to the GND pin to avoid a ground potential shift.
- Take special care to avoid noise being induced. The sense traces connected to FB is a signal trace. Keep these traces away from SW nodes.
- Use common ground. GND layers can be used for shielding.

See Figure 8-13 for the recommended PCB layout.

8.4.2 Layout Example

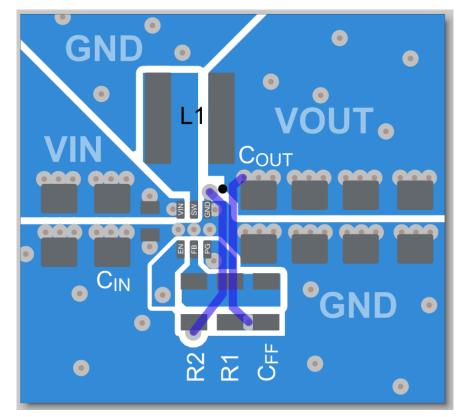


Figure 8-13. TPS62A04xB PCB Layout Recommendation



9 Device and Documentation Support

9.1 Device Support

9.1.1 Third-Party Products Disclaimer

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9.2 Documentation Support

9.2.1 Related Documentation

Texas Instruments, *Design Considerations for a Resistive Feedback Divider in a DC/DC Converter* analog design journal

9.3 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. Click on *Notifications* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

9.4 Support Resources

TI E2E[™] support forums are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.

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9.5 Trademarks

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9.6 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

9.7 Glossary

TI Glossary This glossary lists and explains terms, acronyms, and definitions.

10 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

DATE	REVISION	NOTES				
October 2024	*	Initial Release				

11 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

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PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead finish/ Ball material	MSL Peak Temp (3)	Op Temp (°C)	Device Marking (4/5)	Samples
TPS62A04ABDRLR	ACTIVE	SOT-5X3	DRL	6	4000	RoHS & Green	SN	Level-1-260C-UNLIM	-40 to 125	1UL	Samples
TPS62A04BDRLR	ACTIVE	SOT-5X3	DRL	6	4000	RoHS & Green	SN	Level-1-260C-UNLIM	-40 to 125	1UK	Samples

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

⁽²⁾ RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

⁽³⁾ MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

⁽⁴⁾ There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

⁽⁶⁾ Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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PACKAGE OPTION ADDENDUM

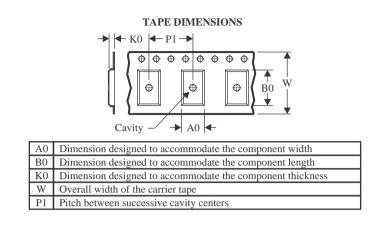


Texas

STRUMENTS

TAPE AND REEL INFORMATION





QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal												
Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TPS62A04ABDRLR	SOT-5X3	DRL	6	4000	180.0	8.4	2.0	1.8	0.75	4.0	8.0	Q3
TPS62A04BDRLR	SOT-5X3	DRL	6	4000	180.0	8.4	2.0	1.8	0.75	4.0	8.0	Q3



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PACKAGE MATERIALS INFORMATION

6-Oct-2024



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TPS62A04ABDRLR	SOT-5X3	DRL	6	4000	210.0	185.0	35.0
TPS62A04BDRLR	SOT-5X3	DRL	6	4000	210.0	185.0	35.0

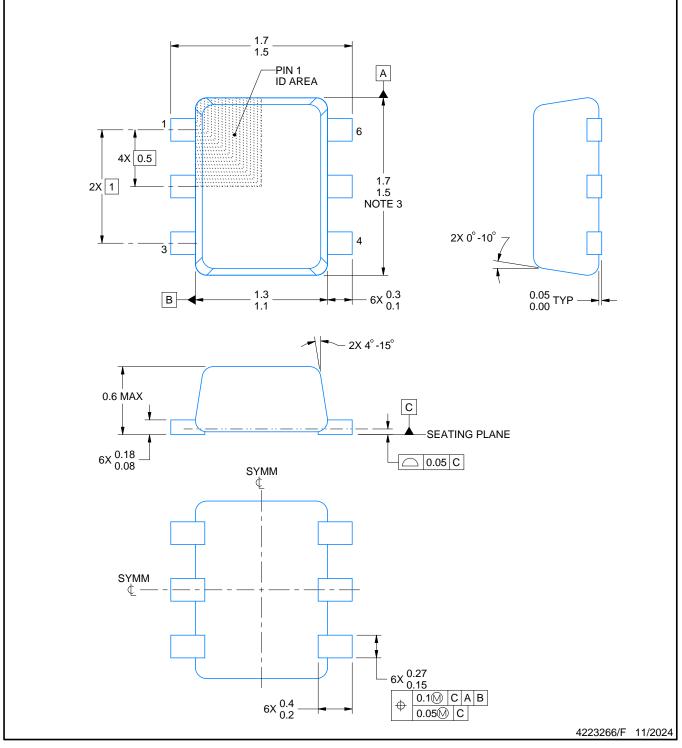
DRL0006A



PACKAGE OUTLINE

SOT - 0.6 mm max height

PLASTIC SMALL OUTLINE



NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M. 2. This drawing is subject to change without notice. 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm per side. 4. Reference JEDEC registration MO-293 Variation UAAD

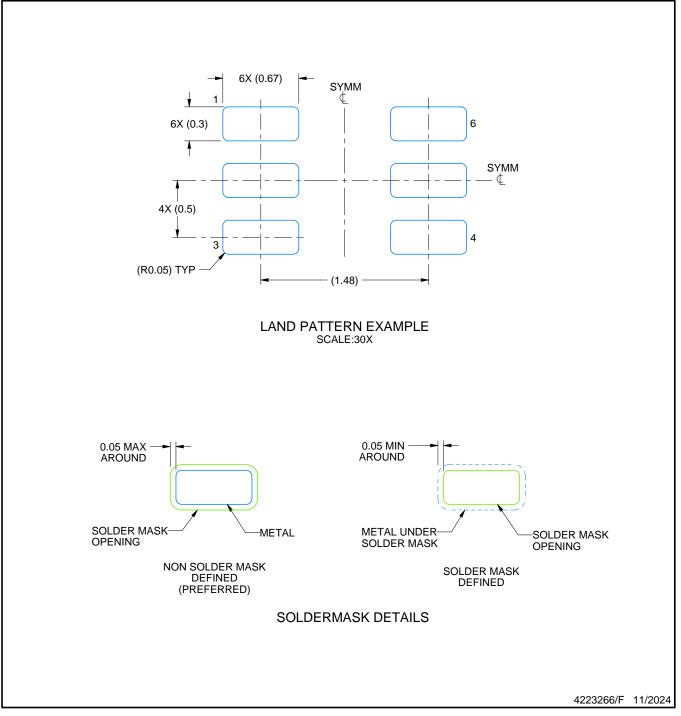


DRL0006A

EXAMPLE BOARD LAYOUT

SOT - 0.6 mm max height

PLASTIC SMALL OUTLINE



NOTES: (continued)

5. Publication IPC-7351 may have alternate designs.

6. Solder mask tolerances between and around signal pads can vary based on board fabrication site.
 7. Land pattern design aligns to IPC-610, Bottom Termination Component (BTC) solder joint inspection criteria.

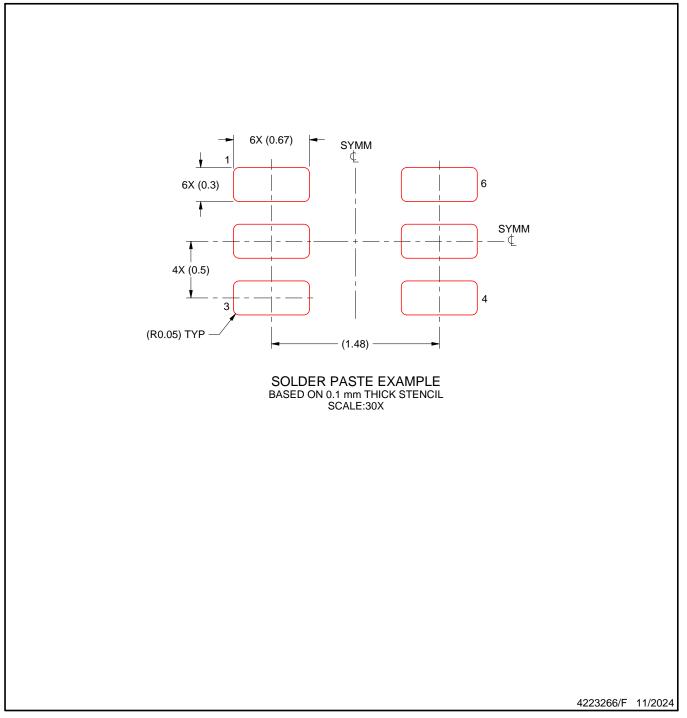


DRL0006A

EXAMPLE STENCIL DESIGN

SOT - 0.6 mm max height

PLASTIC SMALL OUTLINE



NOTES: (continued)

8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

9. Board assembly site may have different recommendations for stencil design.



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