

# TMP451-Q1 $\pm 1^\circ\text{C}$ Remote and Local Temperature Sensor With $\eta$ -Factor and Offset Correction, Series-Resistance Cancellation, and Programmable Digital Filter

## 1 Features

- Qualified for automotive applications
- AEC-Q100 qualified with the following results:
  - Device temperature grade 1:  $-40^\circ\text{C}$  to  $125^\circ\text{C}$  ambient operating temperature range
- $\pm 1^\circ\text{C}$  accuracy for local and remote diode sensors
- $0.0625^\circ\text{C}$  resolution for local and remote channels
- 1.7-V to 3.6-V supply and logic voltage range
- 27- $\mu\text{A}$  operating current, 3- $\mu\text{A}$  shutdown current
- Series resistance cancellation
- $\eta$ -factor and offset correction
- Programmable digital filter
- Diode fault detection
- Two-wire and SMBus™ serial interface
- 8-pin WSON (WDFN) packages
  - 2.50-mm  $\times$  2.50-mm with Wettable Flanks (DQW)
  - 2.00-mm  $\times$  2.00-mm (DQF)

## 2 Applications

- Automotive infotainment systems
- ECU processor temperature monitoring
- TCM processor temperature monitoring
- BCM processor temperature monitoring
- LED headlight thermal control

## 3 Description

The TMP451-Q1 device is a high-accuracy, low-power remote temperature sensor monitor with a built-in local temperature sensor. The remote temperature sensors are typically low-cost discrete NPN or PNP transistors, or substrate thermal transistors or diodes that are integral parts of microprocessors, microcontrollers, or FPGAs. The temperature is represented as a 12-bit digital code for both the local and the remote sensors, giving a resolution of  $0.0625^\circ\text{C}$ . The temperature accuracy is  $\pm 1^\circ\text{C}$  (maximum) in the typical operating range for the local and the remote temperature sensors. The two-wire serial interface accepts the SMBus communication protocol.

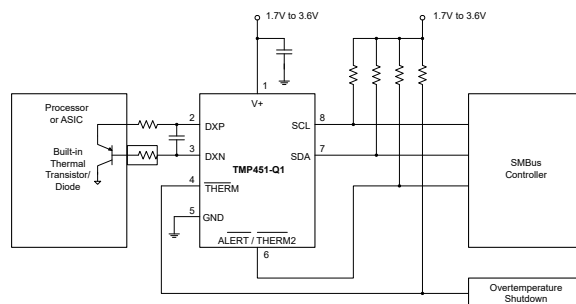
Advanced features such as series resistance cancellation, programmable nonideality factor ( $\eta$ -factor), programmable offset, programmable temperature limits, and a programmable digital filter are combined to provide a robust thermal monitoring solution with improved accuracy and noise immunity.

The TMP451-Q1 device is ideal for multi-location, high-accuracy temperature measurements in a variety of automotive sub-systems. The TMP451-Q1 is available in a Wettable Flanks WSON package that provides a visual indicator of solderability to lower automatic visual inspection (AVI) time. The device is specified for operation over a supply voltage range of 1.7 V to 3.6 V and a temperature range of  $-40^\circ\text{C}$  to  $125^\circ\text{C}$ .

### Device Information<sup>(1)</sup>

| PART NUMBER | PACKAGE  | BODY SIZE (NOM)          |
|-------------|----------|--------------------------|
| TMP451-Q1   | WSON (8) | 2.00 mm $\times$ 2.00 mm |
|             | WSON (8) | 2.50 mm $\times$ 2.50 mm |

- (1) For all available packages, see the orderable addendum at the end of the datasheet.



### Typical Application



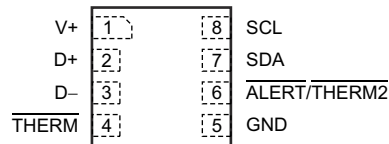
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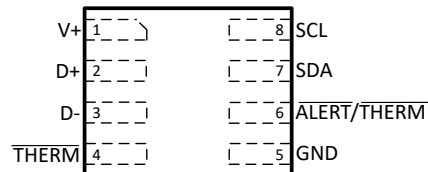
## 4 Revision History

| <b>Changes from Revision B (June 2019) to Revision C (April 2021)</b>                | <b>Page</b> |
|--|-------------|
| • Separated DQF package and DQW wettable flanks package .....                        | 1           |
| • Added description of wettable flank package.....                                   | 1           |
| • Added separate Pinout for DQW wettable flanks package .....                        | 3           |
| <b>Changes from Revision A (January 2019) to Revision B (June 2019)</b>              | <b>Page</b> |
| • Added DQW package.....   | 1           |
| • Added DQW (WSON) package information to the <i>Thermal Information</i> table ..... | 4           |
| <b>Changes from Revision * (October 2014) to Revision A (January 2019)</b>           | <b>Page</b> |
| • Changed preview DQF orderables to active.....                                      | 1           |
| • Moved storage temperature to the <i>Absolute Maximum Ratings</i> table.....        | 4           |
| • Moved the AEC-Q100 ESD classification levels to the <i>ESD Ratings</i> table.....  | 4           |
| • Changed <i>TMP451-Q1 SMBus Addresses</i> table .....                               | 16          |
| • Added <i>Receiving Notification of Documentation Updates</i> section.....          | 29          |
| • Added <i>Community Resources</i> section.....                                      | 29          |

## 5 Pin Configuration and Functions



**Figure 5-1. DQF Package 8-Pin WSON Top View**



**Figure 5-2. DQW with Wettable Flanks Packages 8-Pin WSON Top View**

**Table 5-1. Pin Functions**

| PIN           |     | TYPE                               | DESCRIPTION   |
|---------------|-----|------------------------------------|---|
| NAME          | NO. |                                    |   |
| ALERT/ THERM2 | 6   | Digital output                     | Interrupt or SMBus alert output. Can be configured as a second THERM output. Open-drain; requires pullup resistor to voltage between 1.7 V and 3.6 V. |
| D-            | 3   | Analog input                       | Negative connection to remote temperature sensor.   |
| D+            | 2   | Analog input                       | Positive connection to remote temperature sensor.   |
| GND           | 5   | Ground                             | Supply ground connection.   |
| SCL           | 8   | Digital input                      | Serial clock line for SMBus. Input; requires pullup resistor to voltage between 1.7 V and 3.6 V if driven by open-drain output.                       |
| SDA           | 7   | Bidirectional digital input-output | Serial data line for SMBus. Open-drain; requires pullup resistor to voltage between 1.7 V and 3.6 V.  |
| THERM         | 4   | Digital output                     | Thermal shutdown or fan-control pin. Open-drain; requires pullup resistor to voltage between 1.7 V and 3.6 V.   |
| V+            | 1   | Power supply                       | Positive supply voltage, 1.7 V to 3.6 V.  |

## 6 Specifications

### 6.1 Absolute Maximum Ratings

Over operating free-air temperature range, unless otherwise noted.<sup>(1)</sup>

|   |  | MIN  | MAX        | UNIT |
|---|--|------|------------|------|
| Power supply                              | V+                                     | -0.3 | 3.6        | V    |
| Input voltage                             | THERM, ALERT/ THERM2, SDA and SCL only | -0.3 | 3.6        | V    |
|   | D+ only                                | -0.3 | (V+) + 0.3 | V    |
|   | D- only                                | -0.3 | 0.3        | V    |
| Input current                             |  |      | 10         | mA   |
| Operating temperature                     |  | -55  | 127        | °C   |
| Junction temperature (T <sub>Jmax</sub> ) |  |      | 150        | °C   |
| Storage temperature, T <sub>stg</sub>     |  | -60  | 150        | °C   |

- (1) Stresses above these ratings may cause permanent damage. Exposure to absolute maximum conditions for extended periods may degrade device reliability. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those specified is not implied.

### 6.2 ESD Ratings

|                    |                         |   | VALUE                           | UNIT |      |
|--------------------|-------------------------|---|---------------------------------|------|------|
| V <sub>(ESD)</sub> | Electrostatic discharge | Human body model (HBM), per AEC Q100-002 <sup>(1)</sup><br>HBM ESD Classification Level 2 | ±2000                           | V    |      |
|                    |                         | Charged device model (CDM), per AEC Q100-011<br>CDM ESD Classification Level C4B          | Corner pins (1, 4, 5,<br>and 8) |      | ±750 |
|                    |                         |   | Other pins                      |      | ±500 |

- (1) AEC Q100-002 indicates HBM stressing is done in accordance with the ANSI/ESDA/JEDEC JS-001 specification.

### 6.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

|                |                                | MIN | NOM | MAX | UNIT |
|----------------|--------------------------------|-----|-----|-----|------|
|                | Supply voltage                 | 1.7 | 3.3 | 3.6 | V    |
| T <sub>A</sub> | Operating free-air temperature | -40 |     | 125 | °C   |

### 6.4 Thermal Information

| THERMAL METRIC <sup>(1)</sup> |  | TMP451-Q1  |            | UNIT |
|-------------------------------|--|------------|------------|------|
|                               |  | DQF (WSON) | DQW (WSON) |      |
|                               |  | 8 PINS     | 8 PINS     |      |
| R <sub>θJA</sub>              | Junction-to-ambient thermal resistance       | 171.3      | 128.5      | °C/W |
| R <sub>θJC(top)</sub>         | Junction-to-case (top) thermal resistance    | 81.4       | 67.9       | °C/W |
| R <sub>θJB</sub>              | Junction-to-board thermal resistance         | 137.9      | 56.9       | °C/W |
| ψ <sub>JT</sub>               | Junction-to-top characterization parameter   | 3.9        | 4.4        | °C/W |
| ψ <sub>JB</sub>               | Junction-to-board characterization parameter | 140        | 56.5       | °C/W |
| R <sub>θJC(bot)</sub>         | Junction-to-case (bottom) thermal resistance | —          | —          | °C/W |

- (1) For more information about traditional and new thermal metrics, see the [Semiconductor and IC Package Thermal Metrics](#) application report (SPRA953).

## 6.5 Electrical Characteristics

At  $T_A = -40^{\circ}\text{C}$  to  $125^{\circ}\text{C}$  and  $V_+ = 3.3\text{ V}$ , unless otherwise noted.

| PARAMETER                      |   | CONDITIONS  | MIN  | TYP   | MAX   | UNIT                        |
|--------------------------------|---|---|------|-------|-------|-----------------------------|
| <b>TEMPERATURE ERROR</b>       |   |   |      |       |       |                             |
| TE <sub>LOCAL</sub>            | Local temperature sensor                                  | $T_A = 0^{\circ}\text{C}$ to $70^{\circ}\text{C}$   |      | ±0.25 | ±1    | $^{\circ}\text{C}$          |
|                                |   | $T_A = -40^{\circ}\text{C}$ to $125^{\circ}\text{C}$  |      | ±1    | ±2    | $^{\circ}\text{C}$          |
| TE <sub>REMOTE</sub>           | Remote temperature sensor <sup>(1)</sup>                  | $T_A = 0^{\circ}\text{C}$ to $70^{\circ}\text{C}$ , $T_D = -55^{\circ}\text{C}$ to $150^{\circ}\text{C}$    |      | ±0.25 | ±1    | $^{\circ}\text{C}$          |
|                                |   | $T_A = -40^{\circ}\text{C}$ to $100^{\circ}\text{C}$ , $T_D = -55^{\circ}\text{C}$ to $150^{\circ}\text{C}$ |      | ±1    | ±2    | $^{\circ}\text{C}$          |
|                                |   | $T_A = -40^{\circ}\text{C}$ to $125^{\circ}\text{C}$ , $T_D = -55^{\circ}\text{C}$ to $150^{\circ}\text{C}$ |      | ±2    | ±4    | $^{\circ}\text{C}$          |
|                                | Remote temperature sensor versus supply (local or remote) | $V_+ = 1.7\text{ V}$ to $3.6\text{ V}$  |      | ±0.1  | ±0.25 | $^{\circ}\text{C}/\text{V}$ |
| <b>TEMPERATURE MEASUREMENT</b> |   |   |      |       |       |                             |
|                                | Conversion time   | One-Shot mode, local and remote total   |      | 31    | 34    | ms                          |
|                                | Local temperature sensor resolution                       |   |      | 12    |       | Bits                        |
|                                | Remote temperature sensor resolution                      |   |      | 12    |       | Bits                        |
|                                | Remote sensor source current, high                        | Series resistance 1 k $\Omega$ max  |      | 120   |       | $\mu\text{A}$               |
|                                | Remote sensor source current, medium                      |   |      | 45    |       | $\mu\text{A}$               |
|                                | Remote sensor source current, low                         |   |      | 7.5   |       | $\mu\text{A}$               |
| $\eta$                         | Remote transistor ideality factor                         | TMP451-Q1 optimized ideality factor   |      | 1.008 |       |                             |
| <b>SMBus INTERFACE</b>         |   |   |      |       |       |                             |
| V <sub>IH</sub>                | High-level input voltage                                  |   | 1.4  |       |       | V                           |
| V <sub>IL</sub>                | Low-level input voltage                                   |   |      |       | 0.45  | V                           |
|                                | Hysteresis  |   |      | 200   |       | mV                          |
|                                | SMBus output low sink current                             |   | 6    |       |       | mA                          |
| V <sub>OL</sub>                | Low-level output voltage                                  | $I_O = 6\text{ mA}$   |      | 0.15  | 0.4   | V                           |
|                                | Logic input current                                       | $0\text{ V} \leq V_I \leq 3.6\text{ V}$   | -1   |       | 1     | $\mu\text{A}$               |
|                                | SMBus input capacitance                                   |   |      | 3     |       | pF                          |
|                                | SMBus clock frequency                                     |   | 0.01 |       | 2.5   | MHz                         |
|                                | SMBus timeout   |   | 20   | 25    | 30    | ms                          |
|                                | SCL falling edge to SDA valid time                        |   |      |       | 1     | $\mu\text{s}$               |

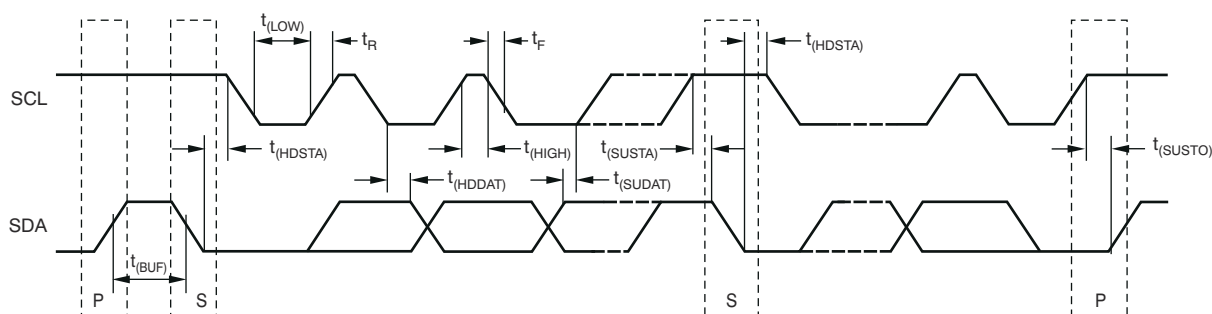
At  $T_A = -40^{\circ}\text{C}$  to  $125^{\circ}\text{C}$  and  $V_+ = 3.3\text{ V}$ , unless otherwise noted.

| PARAMETER                                     | CONDITIONS                        | MIN   | TYP | MAX  | UNIT |               |
|---|-----------------------------------|---|-----|------|------|---------------|
| <b>DIGITAL OUTPUTS (THERM, ALERT/ THERM2)</b> |                                   |   |     |      |      |               |
| $V_{OL}$                                      | Low-level output voltage          | $I_O = 6\text{ mA}$                                       |     | 0.15 | 0.4  | V             |
| $I_{OH}$                                      | High-level output leakage current | $V_O = V_+$   |     | 1    |      | $\mu\text{A}$ |
| <b>POWER SUPPLY</b>                           |                                   |   |     |      |      |               |
| $V_{(V+)}$                                    | Specified voltage range           |   |     | 1.7  | 3.6  | V             |
| $I_Q$   | Quiescent current                 | 0.0625 conversions per second                             |     | 27   | 40   | $\mu\text{A}$ |
|   |                                   | 16 conversions per second                                 |     | 165  | 250  | $\mu\text{A}$ |
|   |                                   | 32 conversions per second                                 |     | 300  | 450  | $\mu\text{A}$ |
|   |                                   | Serial bus inactive, shutdown mode                        |     | 3    | 8    | $\mu\text{A}$ |
|   |                                   | Serial bus active, $f_S = 400\text{ kHz}$ , shutdown mode |     | 90   |      | $\mu\text{A}$ |
|   |                                   | Serial bus active, $f_S = 2.5\text{ MHz}$ , shutdown mode |     | 350  |      | $\mu\text{A}$ |
| POR   | Power-on reset threshold          |   |     | 1.2  | 1.55 | V             |

 (1) Tested with less than 5- $\Omega$  effective series resistance and 100-pF differential input capacitance.

## 6.6 Timing Characteristics for Figure 6-1

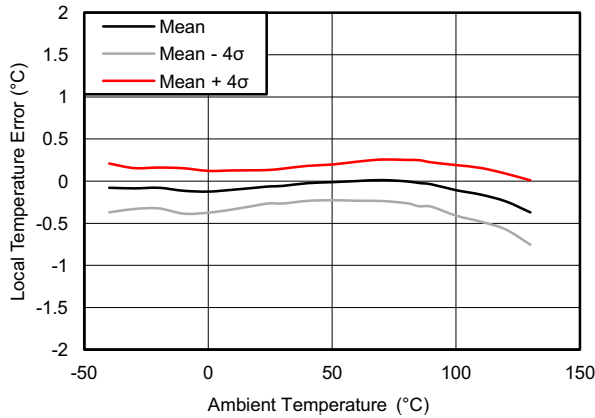
| PARAMETER               |  | FAST MODE |     | HIGH-SPEED MODE |     | UNIT |
|-------------------------|--|-----------|-----|-----------------|-----|------|
|                         |  | MIN       | MAX | MIN             | MAX |      |
| $f_{(SCL)}$             | SCL operating frequency  | 0.001     | 0.4 | 0.001           | 2.5 | MHz  |
| $t_{(BUF)}$             | Bus free time between STOP and START Condition   | 1300      |     | 260             |     | ns   |
| $t_{(HDSTA)}$           | Hold time after repeated START condition. After this period, the first clock is generated. | 600       |     | 160             |     | ns   |
| $t_{(SUSTA)}$           | Repeated START condition setup time  | 600       |     | 160             |     | ns   |
| $t_{(SUSTO)}$           | STOP condition setup time  | 600       |     | 160             |     | ns   |
| $t_{(HDDAT)}$           | Data hold time   | 0         | 900 | 0               | 150 | ns   |
| $t_{(SUDAT)}$           | Data setup time  | 100       |     | 30              |     | ns   |
| $t_{(LOW)}$             | SCL clock LOW period   | 1300      |     | 260             |     | ns   |
| $t_{(HIGH)}$            | SCL clock HIGH period  | 600       |     | 60              |     | ns   |
| $t_F, t_R - \text{SDA}$ | Data fall and rise time  | 300       |     | 80              |     | ns   |
| $t_F, t_R - \text{SCL}$ | Clock fall and rise time   | 300       |     | 40              |     | ns   |
| $t_R$                   | Rise time for SCL $\leq 100\text{ kHz}$  | 1000      |     |                 |     | ns   |



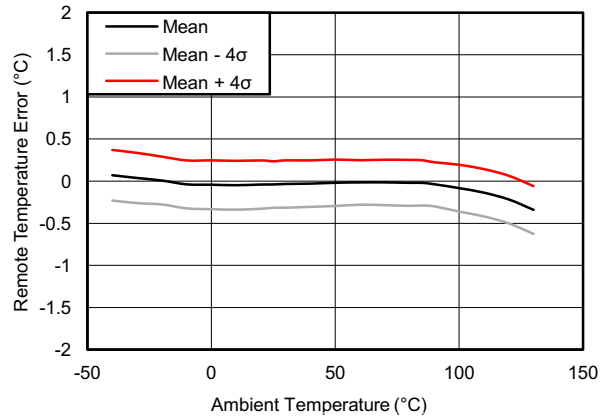
**Figure 6-1. Two-Wire Timing Diagram**

## 6.7 Typical Characteristics

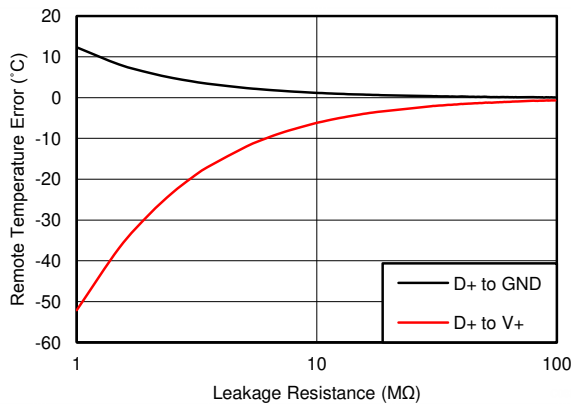
At  $T_A = 25^\circ\text{C}$  and  $V_+ = 3.3\text{ V}$ , unless otherwise noted.



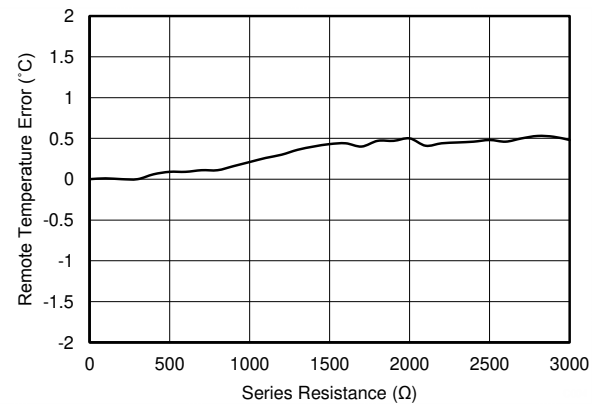
**Figure 6-2. Local Temperature Error vs. Temperature**



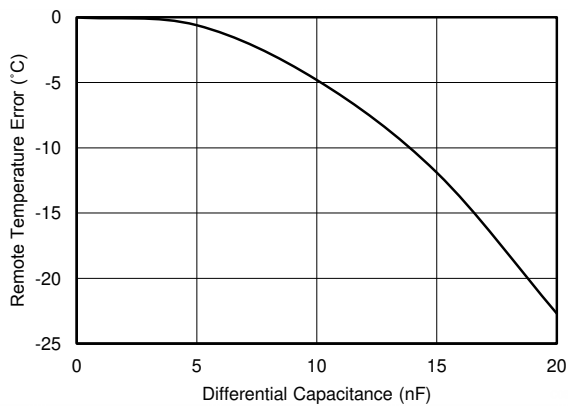
**Figure 6-3. Remote Temperature Error vs. Temperature**



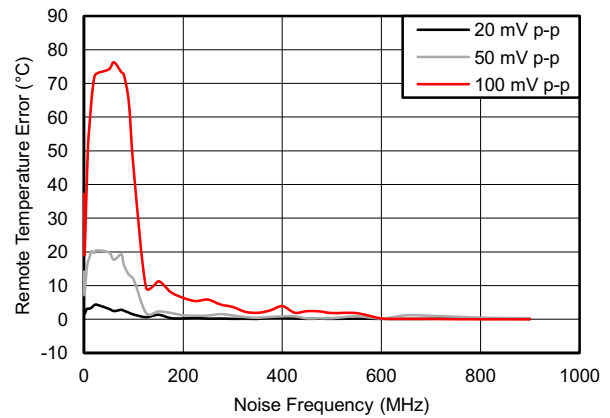
**Figure 6-4. Remote Temperature Error vs. Leakage Resistance**



**Figure 6-5. Remote Temperature Error vs. Series Resistance**



**Figure 6-6. Remote Temperature Error vs. Differential Capacitance**



**Figure 6-7. Remote Temperature Error vs. Remote Channel Noise Frequency**

### 6.7 Typical Characteristics (continued)

At  $T_A = 25^\circ\text{C}$  and  $V_+ = 3.3\text{ V}$ , unless otherwise noted.

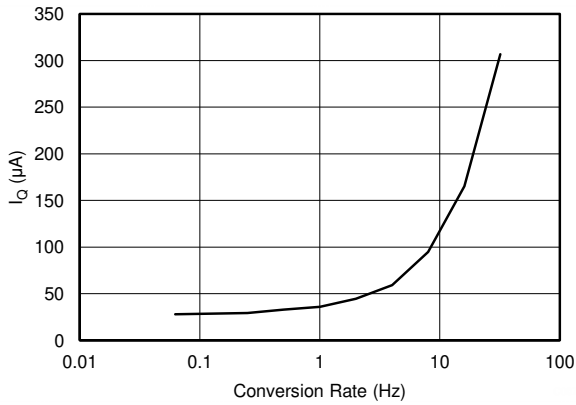


Figure 6-8. Quiescent Current vs. Conversion Rate

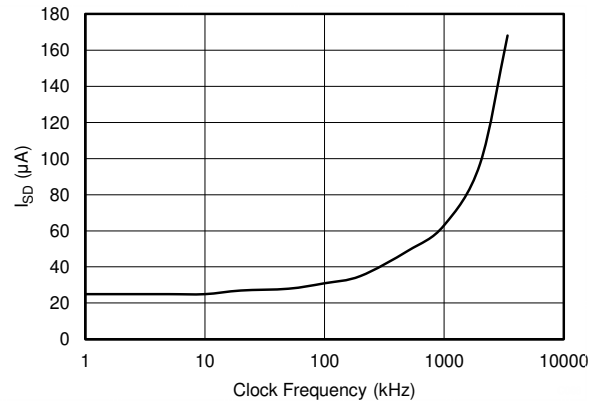


Figure 6-9. Shutdown Quiescent Current vs. SCL Clock Frequency

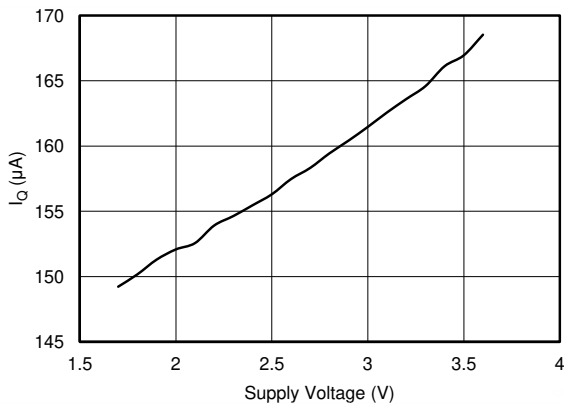


Figure 6-10. Quiescent Current vs. Supply Voltage (At Default Conversion Rate of 16 Conversions per Second)

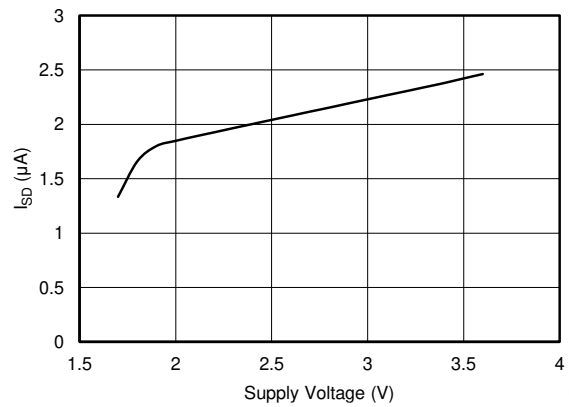


Figure 6-11. Shutdown Quiescent Current vs. Supply Voltage

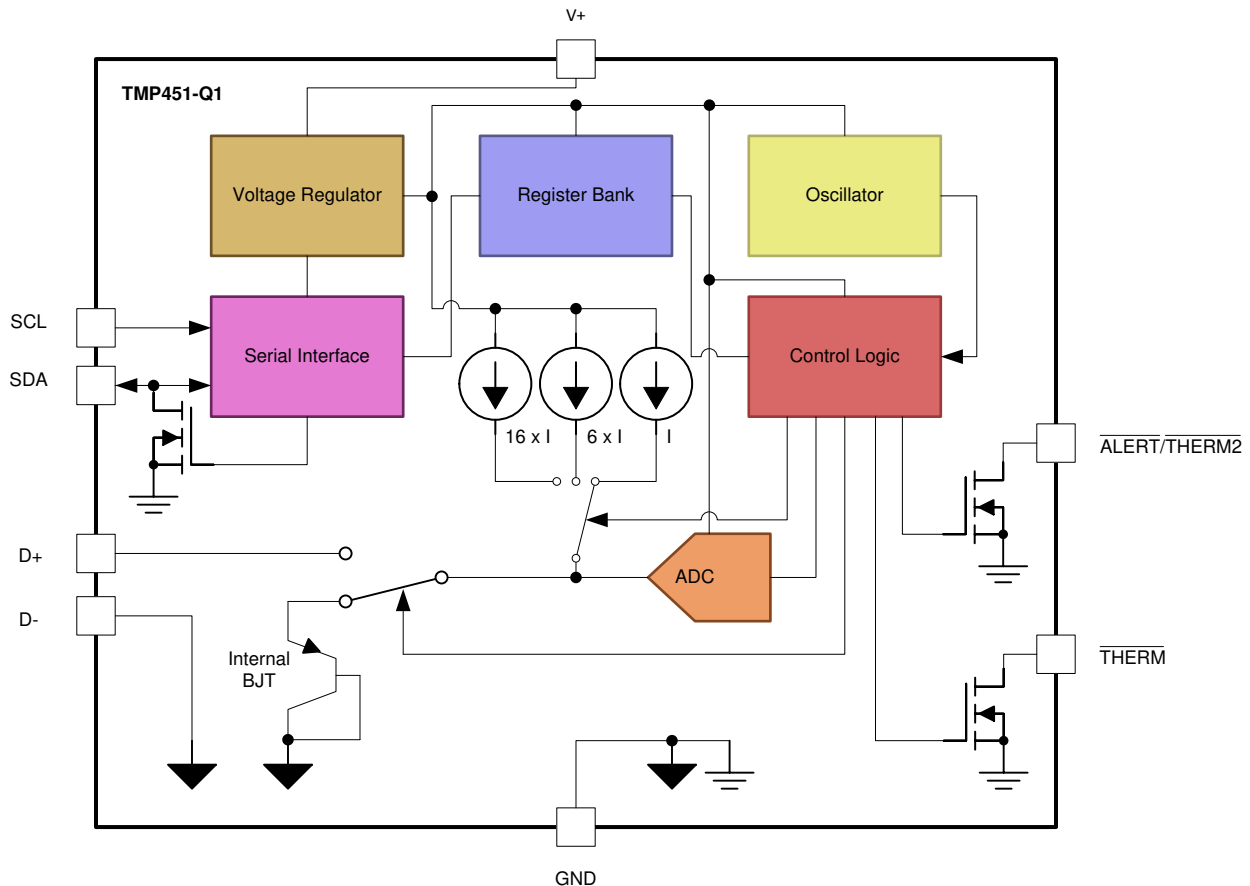


## 7 Detailed Description

### 7.1 Overview

The TMP451-Q1 device is a digital temperature sensor that combines a local temperature measurement channel and a remote-junction temperature measurement channel in a single DFN-8 package. The device is two-wire- and SMBus-interface compatible, and is specified over a temperature range of  $-40^{\circ}\text{C}$  to  $125^{\circ}\text{C}$ . The TMP451-Q1 device also contains multiple registers for programming and holding configuration settings, temperature limits, and temperature measurement results.

### 7.2 Functional Block Diagram



### 7.3 Feature Description

#### 7.3.1 Temperature Measurement Data

The local and remote temperature sensors have a resolution of 12 bits ( $0.0625^{\circ}\text{C}$ ). Temperature data that result from conversions within the default measurement range are represented in binary form, as shown in the *Standard Binary* column of [Table 7-1](#). Any temperature below  $0^{\circ}\text{C}$  results in a data value of 0 (00h). Likewise, temperatures above  $127^{\circ}\text{C}$  result in a value of 127 (7Fh). The device can be set to measure over an extended temperature range by changing bit 2 (RANGE) of configuration register from low to high. The change in measurement range and data format from standard binary to extended binary occurs at the next temperature conversion. For data captured in the extended temperature range configuration, an offset of 64 (40h) is added to the standard binary value, as shown in the *EXTENDED BINARY* column of [Table 7-1](#). This configuration allows measurement of temperatures as low as  $-64^{\circ}\text{C}$ , and as high as  $191^{\circ}\text{C}$ ; however, most temperature-sensing diodes only measure with the range of  $-55^{\circ}\text{C}$  to  $150^{\circ}\text{C}$ . Additionally, the TMP451-Q1 is specified only for ambient temperatures ranging from  $-40^{\circ}\text{C}$  to  $125^{\circ}\text{C}$ ; parameters in the [Absolute Maximum Ratings](#) table must be observed.

**Table 7-1. Temperature Data Format (Local and Remote Temperature High Bytes)**

| TEMPERATURE<br>(°C) | LOCAL AND REMOTE TEMPERATURE REGISTER<br>HIGH BYTE VALUE (1°C RESOLUTION) |     |                                |     |
|---------------------|---|-----|--------------------------------|-----|
|                     | STANDARD BINARY <sup>(1)</sup>  |     | EXTENDED BINARY <sup>(2)</sup> |     |
|                     | BINARY  | HEX | BINARY                         | HEX |
| -64                 | 0000 0000   | 00  | 0000 0000                      | 00  |
| -50                 | 0000 0000   | 00  | 0000 1110                      | 0E  |
| -25                 | 0000 0000   | 00  | 0010 0111                      | 27  |
| 0                   | 0000 0000   | 00  | 0100 0000                      | 40  |
| 1                   | 0000 0001   | 01  | 0100 0001                      | 41  |
| 5                   | 0000 0101   | 05  | 0100 0101                      | 45  |
| 10                  | 0000 1010   | 0A  | 0100 1010                      | 4A  |
| 25                  | 0001 1001   | 19  | 0101 1001                      | 59  |
| 50                  | 0011 0010   | 32  | 0111 0010                      | 72  |
| 75                  | 0100 1011   | 4B  | 1000 1011                      | 8B  |
| 100                 | 0110 0100   | 64  | 1010 0100                      | A4  |
| 125                 | 0111 1101   | 7D  | 1011 1101                      | BD  |
| 127                 | 0111 1111   | 7F  | 1011 1111                      | BF  |
| 150                 | 0111 1111   | 7F  | 1101 0110                      | D6  |
| 175                 | 0111 1111   | 7F  | 1110 1111                      | EF  |
| 191                 | 0111 1111   | 7F  | 1111 1111                      | FF  |

(1) Resolution is 1°C/count. Negative values produce a read of 0°C.

(2) Resolution is 1°C/count. All values are unsigned with a -64°C offset.

Both local and remote temperature data use two bytes for data storage. The high byte stores the temperature with 1°C resolution. The second or low byte stores the decimal fraction value of the temperature and allows a higher measurement resolution, as shown in [Table 7-2](#). The measurement resolution for both the local and the remote channels is 0.0625°C.

**Table 7-2. Decimal Fraction Temperature Data Format (Local and Remote Temperature Low Bytes)**

| TEMP<br>(°C) | TEMPERATURE REGISTER LOW BYTE VALUE<br>(0.0625°C RESOLUTION) <sup>(1)</sup> |     |
|--------------|---|-----|
|              | STANDARD AND EXTENDED BINARY  | HEX |
| 0            | 0000 0000   | 00  |
| 0.0625       | 0001 0000   | 10  |
| 0.1250       | 0010 0000   | 20  |
| 0.1875       | 0011 0000   | 30  |
| 0.2500       | 0100 0000   | 40  |
| 0.3125       | 0101 0000   | 50  |
| 0.3750       | 0110 0000   | 60  |
| 0.4375       | 0111 0000   | 70  |
| 0.5000       | 1000 0000   | 80  |
| 0.5625       | 1001 0000   | 90  |
| 0.6250       | 1010 0000   | A0  |
| 0.6875       | 1011 0000   | B0  |
| 0.7500       | 1100 0000   | C0  |
| 0.8125       | 1101 0000   | D0  |
| 0.8750       | 1110 0000   | E0  |
| 0.9385       | 1111 0000   | F0  |

(1) Resolution is 0.0625°C/count. All possible values are shown.

### 7.3.1.1 Standard Binary to Decimal Temperature Data Calculation Example

High-byte conversion (for example, 0111 0011):

Convert the right-justified binary high byte to hexadecimal.

From hexadecimal, multiply the first number by  $16^0 = 1$  and the second number by  $16^1 = 16$ .

The sum equals the decimal equivalent.

$$0111\ 0011b \rightarrow 73h \rightarrow (3 \times 16^0) + (7 \times 16^1) = 115$$

Low-byte conversion (for example, 0111 0000):

To convert the left-justified binary low-byte to decimal, use bits 7 through 4 and ignore bits 3 through 0 because they do not affect the value of the number.

$$0111b \rightarrow (0 \times 1/2)^1 + (1 \times 1/2)^2 + (1 \times 1/2)^3 + (1 \times 1/2)^4 = 0.4375$$

### 7.3.1.2 Standard Decimal to Binary Temperature Data Calculation Example

For positive temperatures (for example, 20°C):

$$(20^\circ\text{C}) / (1^\circ\text{C}/\text{count}) = 20 \rightarrow 14h \rightarrow 0001\ 0100$$

Convert the number to binary code with 8-bit, right-justified format, and MSB = 0 to denote a positive sign.

20°C is stored as 0001 0100 → 14h.

For negative temperatures (for example, -20°C):

$$(|-20|) / (1^\circ\text{C}/\text{count}) = 20 \rightarrow 14h \rightarrow 0001\ 0100$$

Generate the two's complement of a negative number by complementing the absolute value binary number and adding 1.

-20°C is stored as 1110 1100 → ECh.

### 7.3.2 Series Resistance Cancellation

Series resistance cancellation automatically eliminates the temperature error caused by the resistance of the routing to the remote transistor or by the resistors of the optional external low-pass filter. A total of up to 1 kΩ of series resistance can be cancelled by the TMP451-Q1 device, eliminating the need for additional characterization and temperature offset correction. See [Figure 6-5, Remote Temperature Error vs. Series Resistance](#), for details on the effects of series resistance on sensed remote temperature error.

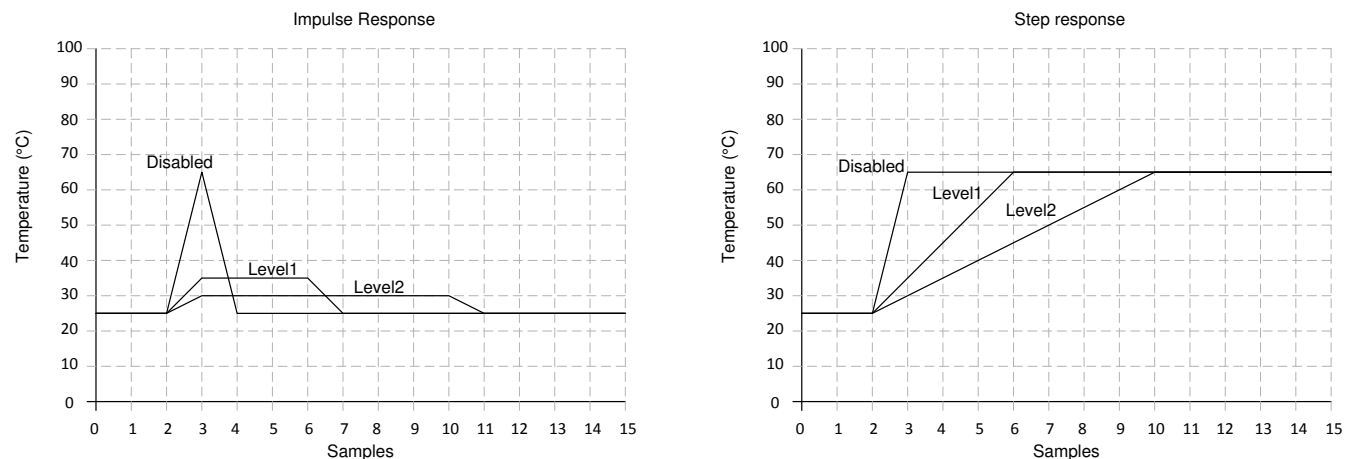
### 7.3.3 Differential Input Capacitance

The TMP451-Q1 device tolerates differential input capacitance of up to 1000 pF with minimal change in temperature error. The effect of capacitance on sensed remote temperature error is shown in [Figure 6-6, Remote Temperature Error vs. Differential Capacitance](#).

### 7.3.4 Filtering

Remote junction temperature sensors are usually implemented in a noisy environment. Noise is most often created by fast digital signals, and it can corrupt measurements. The TMP451-Q1 device has a built-in, 65-kHz filter on the inputs of D+ and D- to minimize the effects of noise. However, a bypass capacitor placed differentially across the inputs of the remote temperature sensor is recommended to make the application more robust against unwanted coupled signals. For this capacitor, select a value of between 100 pF and 1 nF. Some applications attain better overall accuracy with additional series resistance; however, this increased accuracy is application-specific. When series resistance is added, the total value should not be greater than 1 kΩ. If filtering is required, suggested component values are 100 pF and 50 Ω on each input; exact values are application-specific.

Additionally, a digital filter is available for the remote temperature measurements to further reduce the effect of noise. This filter is programmable and has two levels when enabled. Level 1 performs a moving average of four consecutive samples. Level 2 performs a moving average of eight consecutive samples. The value stored in the remote temperature result register is the output of the digital filter, and the  $\overline{\text{ALERT}}$  and  $\overline{\text{THERM}}$  limits are compared to it. This provides additional immunity to noise and spikes on the  $\overline{\text{ALERT}}$  and  $\overline{\text{THERM}}$  outputs. The filter responses are shown in Figure 7-1. The filter can be enabled or disabled by programming the desired levels in the digital filter register. The digital filter is disabled by default and on POR.



**Figure 7-1. Filter Response to Impulse and Step Inputs**

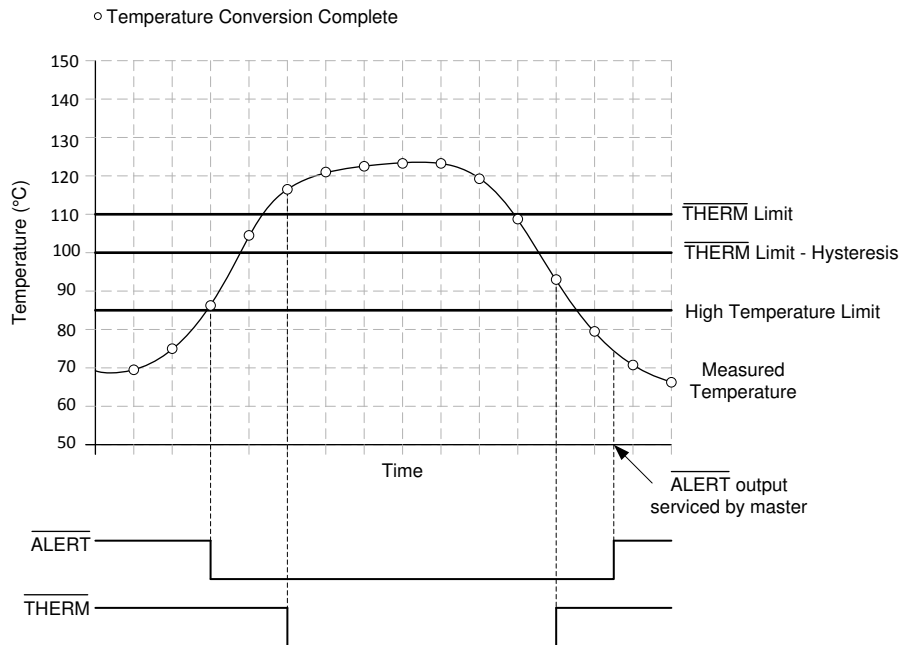
### 7.3.5 Sensor Fault

The TMP451-Q1 device can sense a fault at the D+ input resulting from incorrect diode connection. The TMP451-Q1 device can also sense an open circuit. Short-circuit conditions return a value of  $-64^{\circ}\text{C}$ . The detection circuitry consists of a voltage comparator that trips when the voltage at D+ exceeds  $(V+) - 0.3\text{ V}$  (typical). The comparator output is continuously checked during a conversion. If a fault is detected, then OPEN (bit 2) in the status register is set to 1.

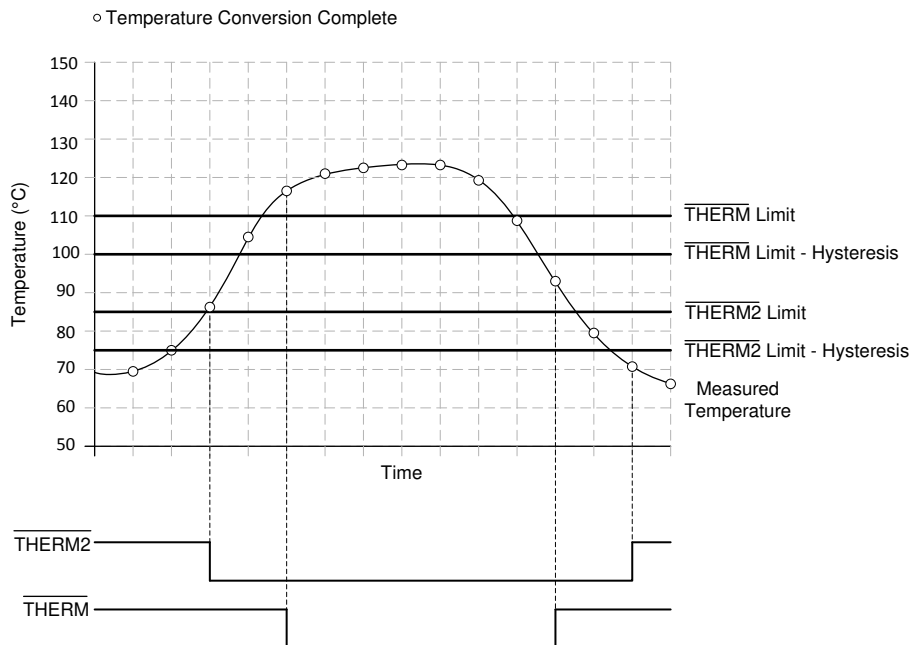
When not using the remote sensor with the TMP451-Q1 device, the D+ and D- inputs must be connected together to prevent meaningless fault warnings.

### 7.3.6 ALERT and THERM Functions

The operation of the  $\overline{\text{ALERT}}$  (pin 6) and  $\overline{\text{THERM}}$  (pin 4) interrupts is shown in Figure 7-2. The operation of the  $\overline{\text{THERM}}$  (pin 4) and  $\overline{\text{THERM2}}$  (pin 6) interrupts is shown in Figure 7-3.



**Figure 7-2.  $\overline{\text{ALERT}}$  and  $\overline{\text{THERM}}$  Interrupt Operation**



**Figure 7-3.  $\overline{\text{THERM}}$  and  $\overline{\text{THERM2}}$  Interrupt Operation**

The hysteresis value is stored in the  $\overline{\text{THERM}}$  hysteresis register. The value of the  $\text{CONAL}[2:0]$  bits in the consecutive  $\overline{\text{ALERT}}$  register determines the number of limit violations before the  $\overline{\text{ALERT}}$  pin is tripped. The default value is 000b and corresponds to one violation, 001b programs two consecutive violations, 011b programs three consecutive violations, and 111b programs four consecutive violations. This provides additional filtering for the  $\overline{\text{ALERT}}$  pin state.

## 7.4 Device Functional Modes

### 7.4.1 Shutdown Mode (SD)

The TMP451-Q1 shutdown mode enables the user to save maximum power by shutting down all device circuitry other than the serial interface, reducing current consumption to typically less than 3  $\mu$ A; see [Figure 6-11, Shutdown Quiescent Current vs. Supply Voltage](#). Shutdown mode is enabled when the SD bit (bit 6) of the configuration register is high; the device shuts down after the current conversion is finished. When the SD bit is low, the device maintains a continuous-conversion state.

## 7.5 Programming

### 7.5.1 Serial Interface

The TMP451-Q1 device operates only as a slave device on either the two-wire bus or the SMBus. Connections to either bus are made using the open-drain I/O lines, SDA and SCL. The SDA and SCL pins feature integrated spike suppression filters and Schmitt triggers to minimize the effects of input spikes and bus noise. The TMP451-Q1 device supports the transmission protocol for fast (1 kHz to 400 kHz) and high-speed (1 kHz to 2.5 MHz) modes. All data bytes are transmitted MSB first.

#### 7.5.1.1 Bus Overview

The TMP451-Q1 device is SMBus interface compatible. In SMBus protocol, the device that initiates the transfer is called a *master*, and the devices controlled by the master are *slaves*. The bus must be controlled by a master device that generates the serial clock (SCL), controls the bus access, and generates the start and stop conditions.

To address a specific device, a start condition is initiated. A start condition is indicated by pulling the data line (SDA) from a high-to-low logic level while SCL is high. All slaves on the bus shift in the slave address byte, with the last bit indicating whether a read or write operation is intended. During the ninth clock pulse, the slave being addressed responds to the master by generating an *acknowledge* bit and pulling SDA low.

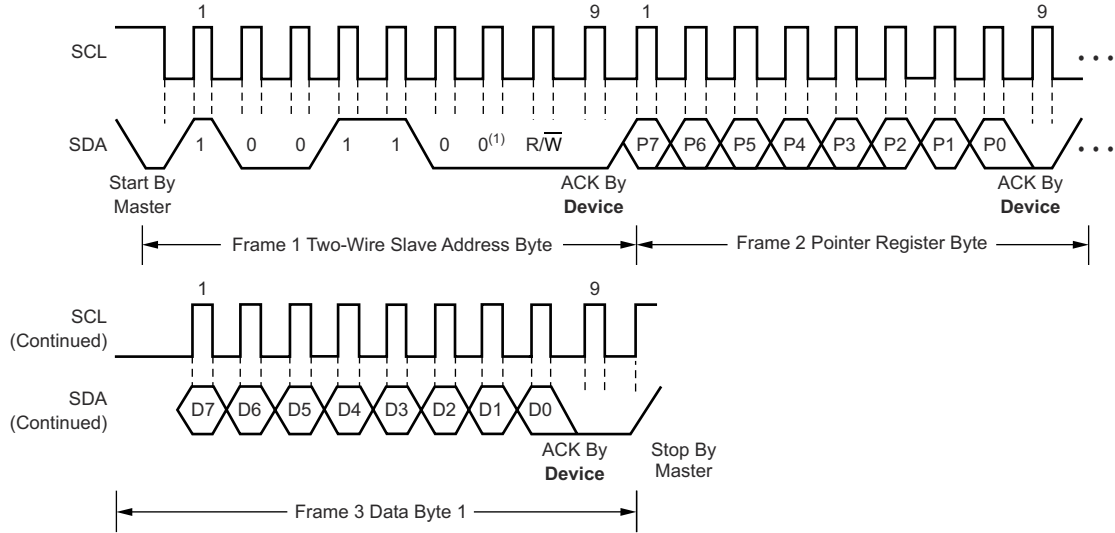
Data transfer is then initiated and sent over eight clock pulses followed by an acknowledge bit. During data transfer SDA must remain stable while SCL is high, because any change in SDA while SCL is high is interpreted as a control signal.

After all data have been transferred, the master generates a stop condition. A stop condition is indicated by pulling SDA from low to high, while SCL is high.

#### 7.5.1.2 Bus Definitions

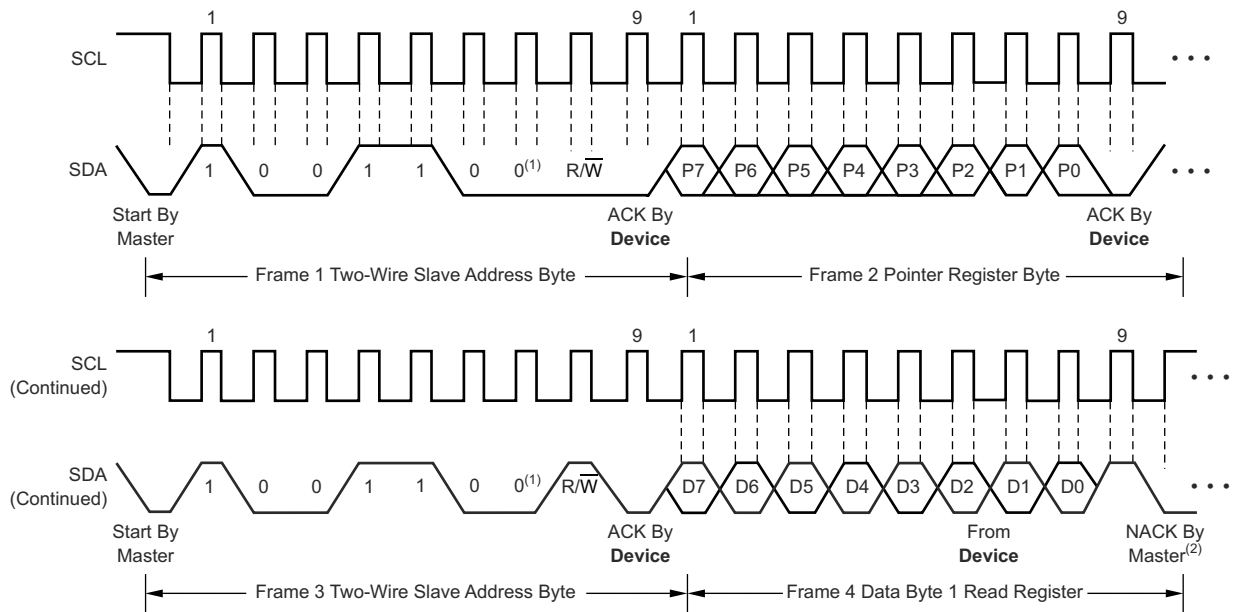
The TMP451-Q1 device is two-wire and SMBus-compatible. [Figure 7-4](#) and [Figure 7-5](#) show the timing for various operations on the TMP451-Q1 device. The bus definitions are as follows:

|                             |   |
|-----------------------------|---|
| <b>Bus Idle:</b>            | Both SDA and SCL lines remain high.   |
| <b>Start Data Transfer:</b> | A change in the state of the SDA line, from high to low, while the SCL line is high, defines a start condition. Each data transfer initiates with a start condition.  |
| <b>Stop Data Transfer:</b>  | A change in the state of the SDA line from low to high while the SCL line is high defines a stop condition. Each data transfer terminates with a repeated start or stop condition.  |
| <b>Data Transfer:</b>       | The number of data bytes transferred between a start and a stop condition is not limited and is determined by the master device. The receiver acknowledges data transfer.   |
| <b>Acknowledge:</b>         | Each receiving device, when addressed, is obliged to generate an acknowledge bit. A device that acknowledges must pull down the SDA line during the acknowledge clock pulse in such a way that the SDA line is stable low during the high period of the acknowledge clock pulse. Take setup and hold times into account. On a master receive, data transfer termination can be signaled by the master generating a not-acknowledge on the last byte that has been transmitted by the slave. |



A. Slave address 1001100 shown.

**Figure 7-4. Two-Wire Timing Diagram for Write Word Format**



- A. Slave address 1001100 shown.
- B. Master should leave SDA high to terminate a single-byte read operation.

**Figure 7-5. Two-Wire Timing Diagram for Single-Byte Read Format**

### 7.5.1.3 Serial Bus Address

To communicate with the TMP451-Q1 device, the master must first address slave devices using a slave address byte. The slave address byte consists of seven address bits, and a direction bit indicating the intent of executing a read or write operation. The TMP451-Q1 SMBus addresses are shown in [Table 7-3](#). Additional factory-programmed device addresses are available upon request.

**Table 7-3. TMP451-Q1 SMBus Addresses**

| Orderable Part Number (DQF Package) | SMBus Address (7-bit) |
|-------------------------------------|-----------------------|
| TMP451HQDQFRQ1                      | 49                    |
| TMP451AQDQFRQ1                      | 4C                    |
| TMP451JQDQFRQ1                      | 4E                    |

### 7.5.1.4 Read and Write Operations

Accessing a particular register on the TMP451-Q1 device is accomplished by writing the appropriate value to the pointer register. The value for the pointer register is the first byte transferred after the slave address byte with the R/  $\bar{W}$  bit low. Every write operation to the TMP451-Q1 device requires a value for the pointer register (see [Figure 7-4](#)).

When reading from the TMP451-Q1 device the last value stored in the pointer register by a write operation is used to determine which register is read by a read operation. To change which register is read for a read operation, a new value must be written to the pointer register. This transaction is accomplished by issuing a slave address byte with the R/  $\bar{W}$  bit low, followed by the pointer register byte; no additional data are required. The master can then generate a start condition and send the slave address byte with the R/  $\bar{W}$  bit high to initiate the read command; see [Figure 7-5](#) for details of this sequence.

If repeated reads from the same register are desired, it is not necessary to continually send the pointer register bytes, because the TMP451-Q1 retains the pointer register value until it is changed by the next write operation. The register bytes are sent MSB first, followed by the LSB.

Read operations should be terminated by issuing a *not-acknowledge* command at the end of the last byte to be read. For single-byte operation, the master must leave the SDA line high during the acknowledge time of the first byte that is read from the slave.

### 7.5.1.5 Timeout Function

If the SMBus timeout function is enabled, the TMP451-Q1 device resets the serial interface if either SCL or SDA are held low for 25 ms (typical) between a start and stop condition. If the TMP451-Q1 device is holding the bus low, the device releases the bus and waits for a start condition. To avoid activating the timeout function, maintaining a communication speed of at least 1 kHz for the SCL operating frequency is necessary. The SMBTO bit (bit 7) of the consecutive  $\bar{ALERT}$  register controls the timeout enable. Setting the SMBTO bit to a value of 0 (default) disables the timeout. Setting the SMBTO bit to a value of 1 enables the function.

### 7.5.1.6 High-Speed Mode

For the two-wire bus to operate at frequencies above 1 MHz, the master device must issue a high-speed mode (Hs-mode) master code (0000 1xxx) as the first byte after a start condition to switch the bus to high-speed operation. The TMP451-Q1 device does not acknowledge this byte, but switches the input filters on SDA and SCL and the output filter on SDA to operate in Hs-mode, allowing transfers at up to 2.5 MHz. After the Hs-mode master code has been issued, the master transmits a two-wire slave address to initiate a data transfer operation. The bus continues to operate in Hs-mode until a stop condition occurs on the bus. Upon receiving the stop condition, the TMP451-Q1 device switches the input and output filters back to fast mode operation.



## 7.6 Register Map

**Table 7-4. Register Map**

| POINTER READ<br>(HEX) | POINTER WRITE<br>(HEX) | POR (HEX) | BIT DESCRIPTION |        |                  |       |        |        |        |       | REGISTER DESCRIPTION                      |
|-----------------------|------------------------|-----------|-----------------|--------|------------------|-------|--------|--------|--------|-------|---|
|                       |                        |           | 7               | 6      | 5                | 4     | 3      | 2      | 1      | 0     |   |
| 00                    | N/A                    | 00        | LT11            | LT10   | LT9              | LT8   | LT7    | LT6    | LT5    | LT4   | Local temperature (high byte)             |
| 01                    | N/A                    | 00        | RT11            | RT10   | RT9              | RT8   | RT7    | RT6    | RT5    | RT4   | Remote temperature (high byte)            |
| 02                    | N/A                    | N/A       | BUSY            | LHIGH  | LLOW             | RHIGH | RLOW   | OPEN   | RTHRM  | LTHRM | Status register                           |
| 03                    | 09                     | 00        | MASK1           | SD     | ALERT/<br>THERM2 | 0     | 0      | RANGE  | 0      | 0     | Configuration register                    |
| 04                    | 0A                     | 08        | 0               | 0      | 0                | 0     | CR3    | CR2    | CR1    | CR0   | Conversion rate register                  |
| 05                    | 0B                     | 55        | LTHL11          | LTHL10 | LTHL9            | LTHL8 | LTHL7  | LTHL6  | LTHL5  | LTHL4 | Local temperature high limit              |
| 06                    | 0C                     | 00        | LTLL11          | LTLL10 | LTLL9            | LTLL8 | LTLL7  | LTLL6  | LTLL5  | LTLL4 | Local temperature low limit               |
| 07                    | 0D                     | 55        | RTHL11          | RTHL10 | RTHL9            | RTHL8 | RTHL7  | RTHL6  | RTHL5  | RTHL4 | Remote temperature high limit (high byte) |
| 08                    | 0E                     | 00        | RTLL11          | RTLL10 | RTLL9            | RTLL8 | RTLL7  | RTLL6  | RTLL5  | RTLL4 | Remote temperature low limit (high byte)  |
| N/A                   | 0F                     | N/A       | X               | X      | X                | X     | X      | X      | X      | X     | One-shot start <sup>(1)</sup>             |
| 10                    | N/A                    | 00        | RT3             | RT2    | RT1              | RT0   | 0      | 0      | 0      | 0     | Remote temperature (low byte)             |
| 11                    | 11                     | 00        | RTOS11          | RTOS10 | RTOS9            | RTOS8 | RTOS7  | RTOS6  | RTOS5  | RTOS4 | Remote temperature offset (high byte)     |
| 12                    | 12                     | 00        | RTOS3           | RTOS2  | RTOS1            | RTOS0 | 0      | 0      | 0      | 0     | Remote temperature offset (low byte)      |
| 13                    | 13                     | 00        | RTHL3           | RTHL2  | RTHL1            | RTHL0 | 0      | 0      | 0      | 0     | Remote temperature high limit (low byte)  |
| 14                    | 14                     | 00        | RTLL3           | RTLL2  | RTLL1            | RTLL0 | 0      | 0      | 0      | 0     | Remote temperature low limit (low byte)   |
| 15                    | N/A                    | 00        | LT3             | LT2    | LT1              | LT0   | 0      | 0      | 0      | 0     | Local temperature (low byte)              |
| 19                    | 19                     | 6E        | RTH11           | RTH10  | RTH9             | RTH8  | RTH7   | RTH6   | RTH5   | RTH4  | Remote temperature THERM limit            |
| 20                    | 20                     | 6E        | LTH11           | LTH10  | LTH9             | LTH8  | LTH7   | LTH6   | LTH5   | LTH4  | Local temperature THERM limit             |
| 21                    | 21                     | 0A        | HYS11           | HYS10  | HYS9             | HYS8  | HYS7   | HYS6   | HYS5   | HYS4  | THERM hysteresis                          |
| 22                    | 22                     | 01        | SMBTO           | 0      | 0                | 0     | CONAL2 | CONAL1 | CONAL0 | 1     | Consecutive ALERT                         |
| 23                    | 23                     | 00        | NC7             | NC6    | NC5              | NC4   | NC3    | NC2    | NC1    | NC0   | η-factor correction                       |
| 24                    | 24                     | 00        | 0               | 0      | 0                | 0     | 0      | 0      | DF1    | DF0   | Digital filter control                    |
| FE                    | N/A                    | 55        | 0               | 1      | 0                | 1     | 0      | 1      | 0      | 1     | Manufacturer ID                           |

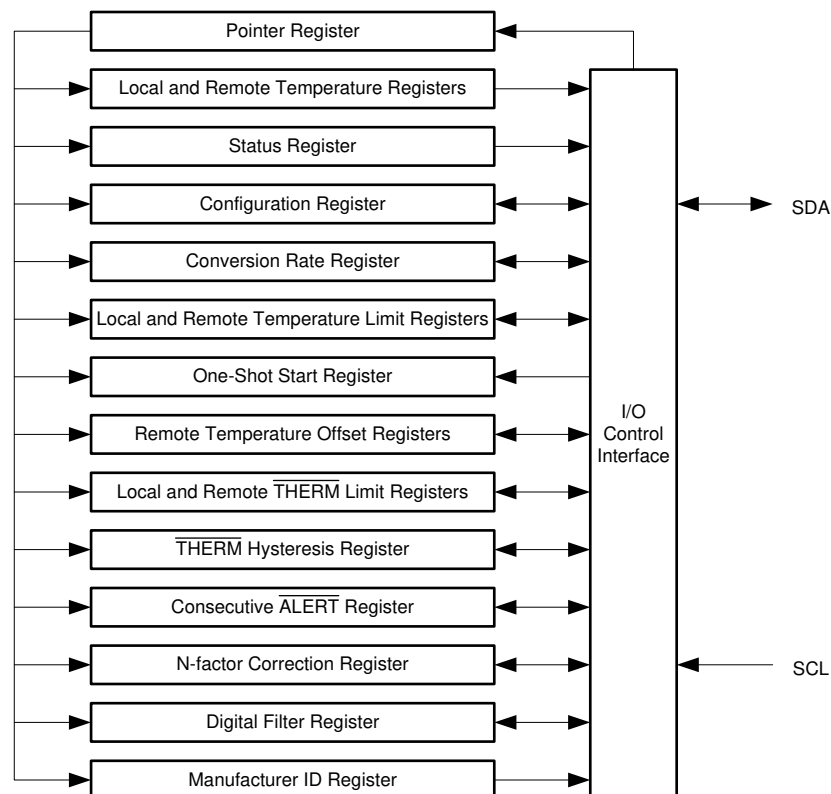
(1) X = undefined. Writing any value to this register initiates a one-shot start; see the [One-Shot Conversion](#) section.

## 7.6.1 Register Information

The TMP451-Q1 device contains multiple registers for holding configuration information, temperature measurement results, and status information. These registers are described in [Figure 7-6](#) and [Table 7-4](#).

### 7.6.1.1 Pointer Register

[Figure 7-6](#) shows the internal register structure of the TMP451-Q1 device. The 8-bit pointer register is used to address a given data register. The pointer register identifies which of the data registers should respond to a read or write command on the two-wire bus. This register is set with every write command. A write command must be issued to set the proper value in the pointer register before executing a read command. [Table 7-4](#) describes the pointer register and the internal structure of the TMP451-Q1 registers. The power-on reset (POR) value of the pointer register is 00h (0000 0000b).



**Figure 7-6. Internal Register Structure**

### 7.6.1.2 Temperature Registers

The TMP451-Q1 device has multiple 8-bit registers that hold temperature measurement results. The eight most significant bits (MSBs) of the local temperature sensor result are stored in register 00h, while the four least significant bits (LSBs) are stored in register 15h (the four MSBs of register 15h). The eight MSBs of the remote temperature sensor result are stored in register 01h, and the four LSBs are stored in register 10h (the four MSBs of register 10h). The four LSBs of both the local sensor and the remote sensor indicate the temperature value after the decimal point (for example, if the temperature result is 10.0625°C, the high byte is 0000 1010 and the low byte is 0001 0000). These registers are read-only and are updated by the ADC each time a temperature measurement is completed.

When the full temperature value is needed, reading the MSB value first causes the LSB value to be locked (the ADC does not write to it) until it is read. The same thing happens upon reading the LSB value first (the MSB value is locked until it is read). This mechanism assures that both bytes of the read operation are from the same ADC conversion. This assurance remains valid only until another register is read. For proper operation, read the

high byte of the temperature result first. Read the low byte register in the next read command; if the LSBs are not needed, the register may be left unread. The power-on reset value of all temperature registers is 00h.

### 7.6.1.3 Status Register

The status register reports the state of the temperature ADC, the temperature limit comparators, and the connection to the remote sensor. Table 7-5 lists the status register bits. The status register is read-only, and is read by accessing pointer address 02h.

**Table 7-5. Status Register Format**

| STATUS REGISTER (READ = 02h, WRITE = N/A) |                      |  |
|---|----------------------|--|
| BIT NUMBER                                | BIT NAME             | FUNCTION   |
| 7   | BUSY                 | = 1 when the ADC is converting                                 |
| 6   | LHIGH <sup>(1)</sup> | = 1 when the local high temperature limit is tripped           |
| 5   | LLOW <sup>(1)</sup>  | = 1 when the local low temperature limit is tripped            |
| 4   | RHIGH <sup>(1)</sup> | = 1 when the remote high temperature limit is tripped          |
| 3   | RLOW <sup>(1)</sup>  | = 1 when the remote low temperature limit is tripped           |
| 2   | OPEN <sup>(1)</sup>  | = 1 when the remote sensor is an open circuit                  |
| 1   | RTHRM                | = 1 when the remote $\overline{\text{THERM}}$ limit is tripped |
| 0   | LTHRM                | = 1 when the local $\overline{\text{THERM}}$ limit is tripped  |

- (1) These flags stay high until the status register is read or they are reset by a POR when pin 6 is configured as  $\overline{\text{ALERT}}$ . Only bit 2 (OPEN) stays high until the status register is read or it is reset by a POR when pin 6 is configured as  $\overline{\text{THERM2}}$ .

The BUSY bit = 1 if the ADC is making a conversion. This bit is set to 0 if the ADC is not converting.

The LHIGH and LLOW bits indicate a local sensor overtemperature or undertemperature event, respectively. The RHIGH and RLOW bits indicate a remote sensor overtemperature or undertemperature event, respectively. The OPEN bit indicates an open circuit condition on the remote sensor. When pin 6 is configured as the  $\overline{\text{ALERT}}$  output, the five flags are NORed together. If any of the five flags are high, the  $\overline{\text{ALERT}}$  interrupt latch is set and the  $\overline{\text{ALERT}}$  output goes low. Reading the status register clears the five flags, provided that the condition that caused the setting of the flags is not present anymore (that is, the value of the corresponding result register is within the limits, or the remote sensor is connected properly and functional). The  $\overline{\text{ALERT}}$  interrupt latch (and the  $\overline{\text{ALERT}}$  pin correspondingly) is not reset by reading the status register. The reset is done by the master reading the temperature sensor device address to service the interrupt, and only if the flags have been reset and the condition that caused them to be set is not present.

The RTHRM and LTHRM flags are set when the corresponding temperature exceeds the programmed  $\overline{\text{THERM}}$  limit. They are reset automatically when the temperature returns to within the limits. The  $\overline{\text{THERM}}$  output goes low in the case of overtemperature on either the local or the remote channel, and goes high as soon as the measurements are within the limits again. The  $\overline{\text{THERM}}$  hysteresis register (21h) allows hysteresis to be added so that the flag resets and the output goes high when the temperature returns to or goes below the limit value minus the hysteresis value.

When pin 6 is configured as  $\overline{\text{THERM2}}$ , only the high limits matter. The LHIGH and RHIGH flags are set if the respective temperatures exceed the limit values, and the pin goes low to indicate the event. The LLOW and RLOW flags have no effect on  $\overline{\text{THERM2}}$ , and the output behaves the same way when configured as  $\overline{\text{THERM}}$ .

### 7.6.1.4 Configuration Register

The configuration register sets the temperature range, the  $\overline{\text{ALERT}}$ / $\overline{\text{THERM}}$  modes, and controls the shutdown mode. The configuration register is set by writing to pointer address 09h, and read by reading from pointer address 03h. [Table 7-6](#) summarizes the bits of configuration register.

**Table 7-6. Configuration Register Bit Descriptions**

| CONFIGURATION REGISTER (READ = 03h, WRITE = 09h, POR = 00h) |  |   |                      |
|---|--|---|----------------------|
| BIT NUMBER  | NAME   | FUNCTION  | POWER-ON RESET VALUE |
| 7   | MASK1  | 0 = $\overline{\text{ALERT}}$ Enabled<br>1 = $\overline{\text{ALERT}}$ Masked | 0                    |
| 6   | SD   | 0 = Run<br>1 = Shut down  | 0                    |
| 5   | $\overline{\text{ALERT}}$ / $\overline{\text{THERM2}}$ | 0 = $\overline{\text{ALERT}}$<br>1 = $\overline{\text{THERM2}}$               | 0                    |
| 4:3   | Reserved   | —   | 0                    |
| 2   | RANGE  | 0 = 0°C to +127°C<br>1 = -64°C to +191°C                                      | 0                    |
| 1:0   | Reserved   | —   | 0                    |

MASK1 (bit 7) of the configuration register masks the  $\overline{\text{ALERT}}$  output. If MASK1 is 0 (default), the  $\overline{\text{ALERT}}$  output is enabled. If MASK1 is set to 1, the  $\overline{\text{ALERT}}$  output is disabled. This configuration applies only if the value of  $\overline{\text{ALERT}}$ / $\overline{\text{THERM2}}$  (bit 5) is 0 (that is, pin 6 is configured as the  $\overline{\text{ALERT}}$  output). If pin 6 is configured as the  $\overline{\text{THERM2}}$  output, the value of the MASK1 bit has no effect.

The shutdown bit (SD, bit 6) enables or disables the temperature-measurement circuitry. If SD = 0 (default), the TMP451-Q1 device converts continuously at the rate set in the conversion rate register. When SD is set to 1, the TMP451-Q1 device stops converting when the current conversion sequence is complete and enters a shutdown mode. When SD is set to 0 again, the TMP451-Q1 resumes continuous conversions. When SD = 1, a single conversion can be started by writing to the one-shot start register. See the [One-Shot Start Register](#) section for more information.

$\overline{\text{ALERT}}$ / $\overline{\text{THERM2}}$  (bit 5) sets the configuration of pin 6. If the  $\overline{\text{ALERT}}$ / $\overline{\text{THERM2}}$  bit is 0 (default), then pin 6 is configured as the  $\overline{\text{ALERT}}$  output; if it is set to 1, then pin 6 is configured as the  $\overline{\text{THERM2}}$  output.

The temperature range is set by configuring RANGE (bit 2) of the configuration register. Setting this bit low (default) configures the TMP451-Q1 device for the standard measurement range (0°C to 127°C); temperature conversions are stored in the standard binary format. Setting bit 2 high configures the TMP451-Q1 device for the extended measurement range (-64°C to 191°C); temperature conversions are stored in the extended binary format (see [Table 7-1](#)).

The remaining bits of the configuration register are reserved and must always be set to 0. The power-on reset value for this register is 00h.

### 7.6.1.5 Conversion Rate Register

The conversion rate register (read address 04h, write address 0Ah) controls the rate at which temperature conversions are performed. This register adjusts the idle time between conversions but not the conversion time itself, thereby allowing the TMP451-Q1 power dissipation to be balanced with the temperature register update rate. [Table 7-7](#) lists the conversion rate options and corresponding time between conversions. The default value of the register is 08h, which gives a default rate of 16 conversions per second.

**Table 7-7. Conversion Rate**

| VALUE | CONVERSIONS PER SECOND | TIME (SECONDS)   |
|-------|------------------------|------------------|
| 00h   | 0.0625                 | 16               |
| 01h   | 0.125                  | 8                |
| 02h   | 0.25                   | 4                |
| 03h   | 0.5                    | 2                |
| 04h   | 1                      | 1                |
| 05h   | 2                      | 0.5              |
| 06h   | 4                      | 0.25             |
| 07h   | 8                      | 0.125            |
| 08h   | 16 (default)           | 0.0625 (default) |
| 09h   | 32                     | 0.03125          |

### 7.6.1.6 One-Shot Start Register

When the TMP451-Q1 device is in shutdown mode (SD = 1 in the configuration register), a single conversion is started by writing any value to the one-shot start register, pointer address 0Fh. This write operation starts one conversion and comparison cycle on both the local and the remote sensors. The TMP451-Q1 device returns to shutdown mode when the cycle completes. The value of the data sent in the write command is irrelevant and is not stored by the TMP451-Q1 device.

### 7.6.1.7 $\eta$ -Factor Correction Register

The TMP451-Q1 device allows for a different  $\eta$ -factor value to be used for converting remote channel measurements to temperature. The remote channel uses sequential current excitation to extract a differential  $V_{BE}$  voltage measurement to determine the temperature of the remote transistor. [Equation 1](#) shows this voltage and temperature.

$$V_{BE2} - V_{BE1} = \frac{\eta kT}{q} \ln\left(\frac{I_2}{I_1}\right) \quad (1)$$

The value  $\eta$  in [Equation 1](#) is a characteristic of the particular transistor used for the remote channel. The power-on reset value for the TMP451-Q1 device is  $\eta = 1.008$ . The value in the  $\eta$ -factor correction register may be used to adjust the effective  $\eta$ -factor according to [Equation 2](#) and [Equation 3](#).

$$\eta_{\text{eff}} = \left( \frac{1.008 \times 2088}{2088 + N_{\text{ADJUST}}} \right) \quad (2)$$

$$N_{\text{ADJUST}} = \left( \frac{1.008 \times 2088}{\eta_{\text{eff}}} \right) - 2088 \quad (3)$$

The  $\eta$ -factor correction value must be stored in twos complement format, yielding an effective data range from -128 to 127. The  $\eta$ -factor correction value is written to and read from pointer address 23h. The register power-on reset value is 00h, thus having no effect unless a different value is written to it.

Table 7-8.  $\eta$ -Factor Range

| $N_{ADJUST}$ |     |         | $\eta$   |
|--------------|-----|---------|----------|
| BINARY       | HEX | DECIMAL |          |
| 0111 1111    | 7F  | 127     | 0.950198 |
| 0000 1010    | 0A  | 10      | 1.003195 |
| 0000 1000    | 08  | 8       | 1.004152 |
| 0000 0110    | 06  | 6       | 1.005111 |
| 0000 0100    | 04  | 4       | 1.006072 |
| 0000 0010    | 02  | 2       | 1.007035 |
| 0000 0001    | 01  | 1       | 1.007517 |
| 0000 0000    | 00  | 0       | 1.008    |
| 1111 1111    | FF  | -1      | 1.008483 |
| 1111 1110    | FE  | -2      | 1.008967 |
| 1111 1100    | FC  | -4      | 1.009935 |
| 1111 1010    | FA  | -6      | 1.010905 |
| 1111 1000    | F8  | -8      | 1.011877 |
| 1111 0110    | F6  | -10     | 1.012851 |
| 1000 0000    | 80  | -128    | 1.073837 |

### 7.6.1.8 Offset Register

The offset register allows the TMP451-Q1 device to store any system offset compensation value that might be observed from precision calibration. The value in the register is stored in the same format as the temperature result, and is added to the remote temperature result upon every conversion. Combined with the  $\eta$ -factor correction, this function allows for very accurate system calibration over the entire temperature range.

### 7.6.1.9 General Call Reset

The TMP451-Q1 device supports reset using the two-wire general call address 00h (0000 0000b). The TMP451-Q1 device acknowledges the general call address and responds to the second byte. If the second byte is 06h (0000 0110b), the TMP451-Q1 device executes a software reset. This software reset restores the power-on reset state to all TMP451-Q1 registers, and it aborts any conversion in progress. The TMP451-Q1 device takes no action in response to other values in the second byte.

### 7.6.1.10 Identification Register

The TMP451-Q1 device allows for the two-wire bus controller to query the device for manufacturer and device IDs to enable software identification of the device at the particular two-wire bus address. The manufacturer ID is obtained by reading from pointer address FEh. The TMP451-Q1 device reads 55h for the manufacturer code.

## 8 Application and Implementation

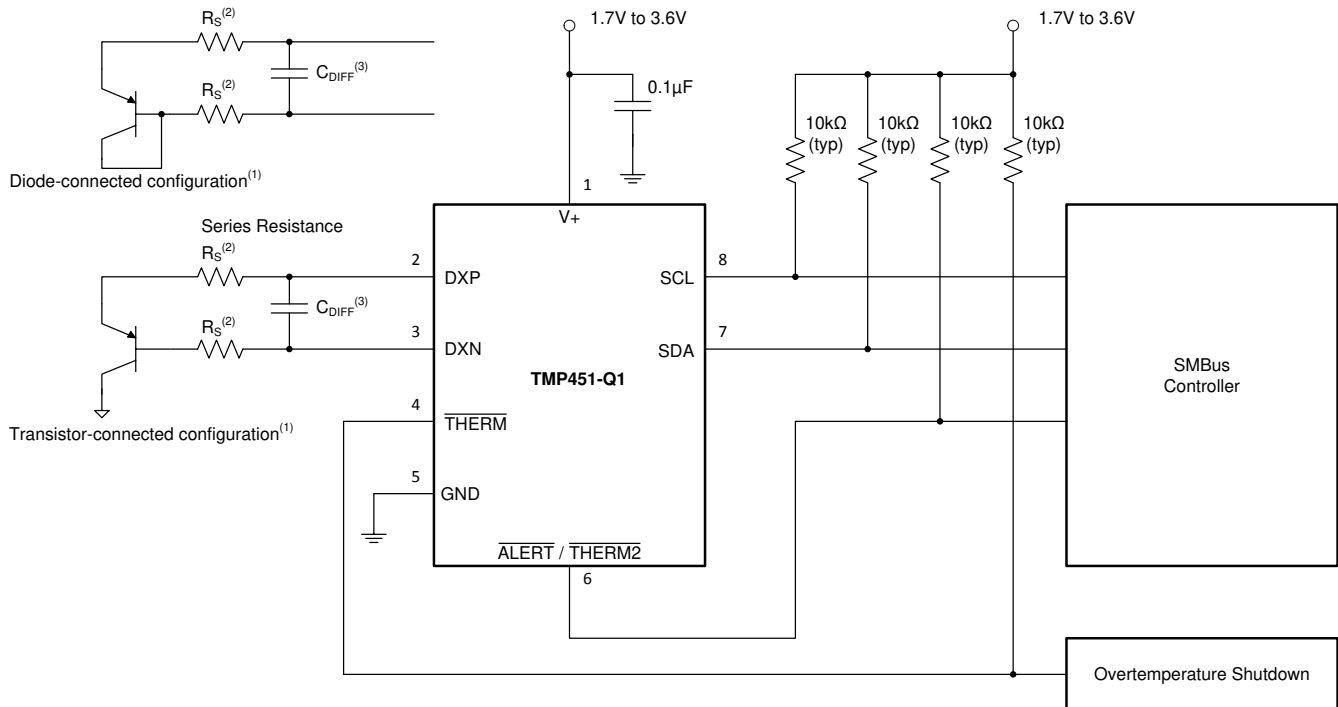
### Note

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes, as well as validating and testing their design implementation to confirm system functionality.

### 8.1 Application Information

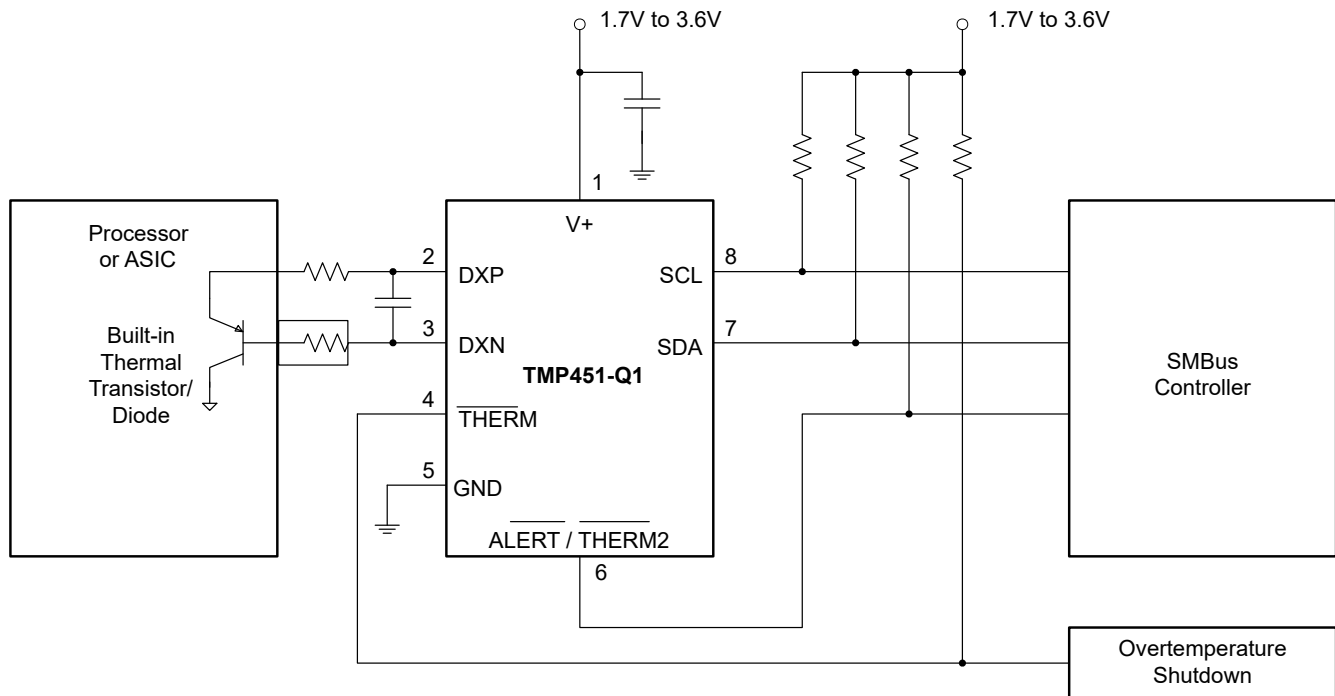
The TMP451-Q1 device requires only a transistor connected between the D+ and D– pins for remote temperature measurement. Tie the D+ pin to GND if the remote channel is not used and only the local temperature is measured. The SDA, ALERT, and THERM pins (and SCL, if driven by an open-drain output) require pullup resistors as part of the communication bus. A 0.1- $\mu$ F power-supply decoupling capacitor is recommended for local bypassing. Figure 8-1 shows the typical configuration for the TMP451-Q1 device.

### 8.2 Typical Application



- Diode-connected configuration provides better settling time. Transistor-connected configuration provides better series resistance cancellation.
- $R_S$  (optional) should be  $< 1\text{ k}\Omega$  in most applications. Selection of  $R_S$  depends on application; see the [Filtering](#) section.
- $C_{DIFF}$  (optional) should be  $< 1000\text{ pF}$  in most applications. Selection of  $C_{DIFF}$  depends on application; see the [Filtering](#) section and [Figure 6-6, Remote Temperature Error vs. Differential Capacitance](#).

**Figure 8-1. TMP451-Q1 Basic Connections Using a Discrete Remote Transistor**



**Figure 8-2. TMP451-Q1 Basic Connections Using a Processor Built-In Remote Transistor**

### 8.2.1 Design Requirements

The TMP451-Q1 device is designed to be used with either discrete transistors or substrate transistors built into processor chips and ASICs. Either NPN or PNP transistors can be used, as long as the base-emitter junction is used as the remote temperature sense. NPN transistors must be diode-connected. PNP transistors can either be transistor- or diode-connected (see [Figure 8-1](#)).

Errors in remote temperature sensor readings are typically the consequence of the ideality factor and current excitation used by the TMP451-Q1 device versus the manufacturer-specified operating current for a given transistor. Some manufacturers specify a high-level and low-level current for the temperature-sensing substrate transistors. The TMP451-Q1 device uses 7.5  $\mu\text{A}$  for  $I_{\text{LOW}}$  and 120  $\mu\text{A}$  for  $I_{\text{HIGH}}$ .

The ideality factor ( $\eta$ ) is a measured characteristic of a remote temperature sensor diode as compared to an ideal diode. The TMP451-Q1 allows for different  $\eta$ -factor values; see the  [\$\eta\$ -Factor Correction Register](#) section.

The ideality factor for the TMP451-Q1 device is trimmed to be 1.008. For transistors that have an ideality factor that does not match the TMP451-Q1, [Equation 4](#) can be used to calculate the temperature error.

#### Note

For the equation to be used correctly, actual temperature ( $^{\circ}\text{C}$ ) must be converted to Kelvin (K).

$$T_{\text{ERR}} = \left( \frac{\eta - 1.008}{1.008} \right) \times (273.15 + T(^{\circ}\text{C})) \quad (4)$$

where

- $T_{\text{ERR}}$  = error in the TMP451-Q1 device because  $\eta \neq 1.008$
- $\eta$  = ideality factor of remote temperature sensor
- $T(^{\circ}\text{C})$  = actual temperature
- Degree delta is the same for  $^{\circ}\text{C}$  and K.

For  $\eta = 1.004$  and  $T(^{\circ}\text{C}) = 100^{\circ}\text{C}$ :



$$T_{ERR} = \left( \frac{1.004 - 1.008}{1.008} \right) \times 273.15 + 100^{\circ}\text{C}$$

$$T_{ERR} = 1.48^{\circ}\text{C} \tag{5}$$

If a discrete transistor is used as the remote temperature sensor with the TMP451-Q1, the best accuracy can be achieved by selecting the transistor according to the following criteria:

1. Base-emitter voltage > 0.25 V at 7.5  $\mu\text{A}$ , at the highest sensed temperature.
2. Base-emitter voltage < 0.95 V at 120  $\mu\text{A}$ , at the lowest sensed temperature.
3. Base resistance < 100  $\Omega$ .
4. Tight control of  $V_{BE}$  characteristics indicated by small variations in  $h_{FE}$  (that is, 50 to 150).

Based on this criteria, two recommended small-signal transistors are the 2N3904 (NPN) or 2N3906 (PNP).

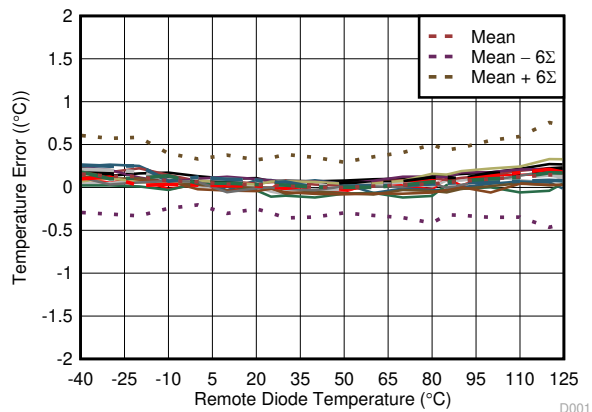
### 8.2.2 Detailed Design Procedure

The local temperature sensor inside the TMP451-Q1 device monitors the ambient air around the device. The thermal time constant for the TMP451-Q1 device is approximately two seconds. This constant implies that if the ambient air changes quickly by 100°C, it would take the TMP451-Q1 device about 10 seconds (that is, five thermal time constants) to settle to within 1°C of the final value. In most applications, the TMP451-Q1 package is in electrical, and therefore thermal, contact with the printed circuit board (PCB), as well as subjected to forced airflow. The accuracy of the measured temperature directly depends on how accurately the PCB and forced airflow temperatures represent the temperature that the TMP451-Q1 is measuring. Additionally, the internal power dissipation of the TMP451-Q1 can cause the temperature to rise above the ambient or PCB temperature. The internal power dissipated as a result of exciting the remote temperature sensor is negligible because of the small currents used. For a 3.3-V supply and maximum conversion rate of 16 conversions per second, the TMP451-Q1 device dissipates 0.54 mW ( $P_{DIQ} = 3.3 \text{ V} \times 165 \mu\text{A}$ ). A  $\theta_{JA}$  of 171.3°C/W causes the junction temperature to rise approximately 0.09°C above the ambient.

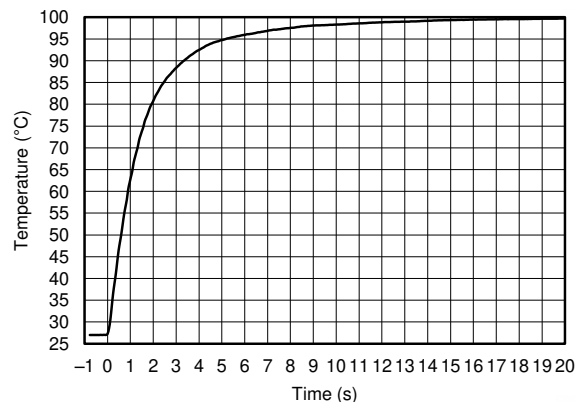
The temperature measurement accuracy of the TMP451-Q1 device depends on the remote and/or local temperature sensor being at the same temperature as the system point being monitored. Clearly, if the temperature sensor is not in good thermal contact with the part of the system being monitored, then there will be a delay in the response of the sensor to a temperature change in the system. For remote temperature-sensing applications using a substrate transistor (or a small, SOT23 transistor) placed close to the device being monitored, this delay is usually not a concern.

### 8.2.3 Application Curves

The following curves show the performance capabilities of the TMP451-Q1 device. [Figure 8-3](#) shows the accuracy performance in an oil-bath temperature drift of a population of 16 standard 2N3906 transistors measured in a diode-connected configuration. [Figure 8-4](#) shows the typical step response to a submerging of a sensor in an oil bath with temperature of 100°C.



**Figure 8-3. TMP451-Q1 Remote Diode Temperature Drift (Diode-Connected 2N3906)**



**Figure 8-4. Temperature Step Response**

## 9 Power Supply Recommendations

The TMP451-Q1 device operates with a power supply range of 1.7 V to 3.6 V. The device is optimized for operation at 3.3-V supply but can measure temperature accurately in the full supply range.

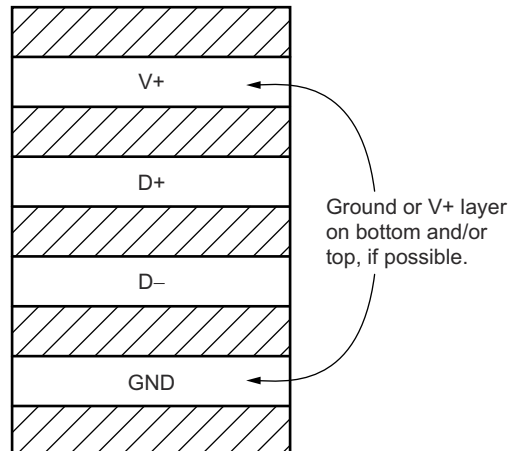
A power-supply bypass capacitor is recommended. Place this capacitor as close as possible to the supply and ground pins of the device. A typical value for this supply bypass capacitor is 0.1  $\mu$ F. Applications with noisy or high-impedance power supplies may require additional decoupling capacitors to reject power-supply noise.

## 10 Layout

### 10.1 Layout Guidelines

Remote temperature sensing on the TMP451-Q1 device measures very small voltages using very low currents; therefore, noise at the device inputs must be minimized. Most applications using the TMP451-Q1 have high digital content, with several clocks and logic level transitions creating a noisy environment. Layout should adhere to the following guidelines:



1. Place the TMP451-Q1 device as close to the remote junction sensor as possible.
2. Route the D+ and D– traces next to each other and shield them from adjacent signals through the use of ground guard traces; see [Figure 10-1](#). If a multilayer PCB is used, bury these traces between ground or V+ planes to shield them from extrinsic noise sources. 5 mil (0.127 mm) PCB traces are recommended.
3. Minimize additional thermocouple junctions caused by copper-to-solder connections. If these junctions are used, make the same number and approximate locations of copper-to-solder connections in both the D+ and D– connections to cancel any thermocouple effects.
4. Use a 0.1µF local bypass capacitor directly between the V+ and GND of the TMP451-Q1 device. For optimum measurement performance, minimize filter capacitance between D+ and D– to 1000 pF or less . This capacitance includes any cable capacitance between the remote temperature sensor and the TMP451-Q1 device.
5. If the connection between the remote temperature sensor and the TMP451-Q1 device is less than 8-in (20,32 cm) long, use a twisted-wire pair connection. For lengths greater than 8 in, use a twisted, shielded pair with the shield grounded as close to the TMP451-Q1 device as possible. Leave the remote sensor connection end of the shield wire open to avoid ground loops and 60-Hz pickup.
6. Thoroughly clean and remove all flux residue in and around the pins of the TMP451-Q1 device to avoid temperature offset readings as a result of leakage paths between D+ and GND, or between D+ and V+.



Use minimum 5-mil (0.127 mm) traces with 5-mil spacing.

**Figure 10-1. Suggested PCB Layer Cross-Section**

## 10.2 Layout Example

-  VIA to Power or Ground Plane
-  VIA to Internal Layer

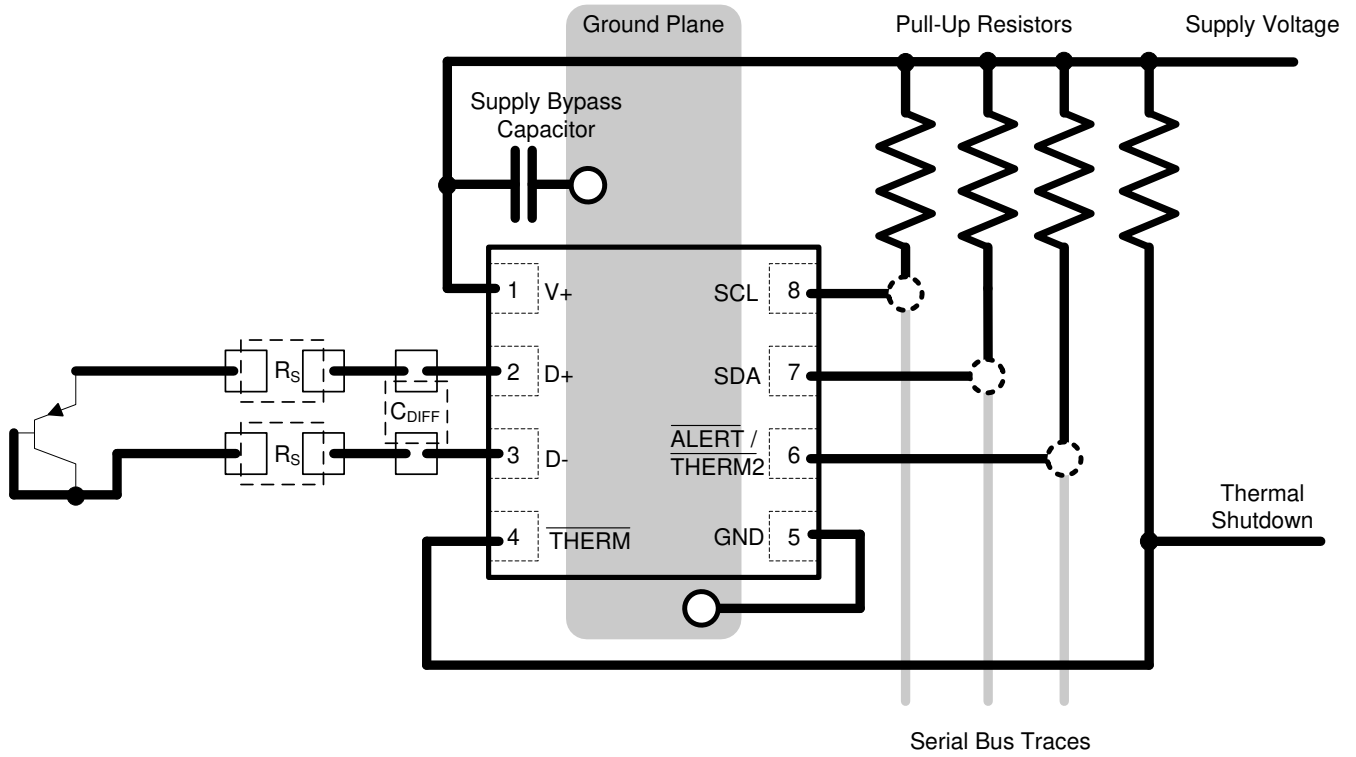


Figure 10-2. TMP451-Q1 Layout Example

## 11 Device and Documentation Support

### 11.1 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on [ti.com](http://ti.com). Click on *Subscribe to updates* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

### 11.2 Support Resources

[TI E2E™ support forums](#) are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.

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### 11.3 Trademarks

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TI E2E™ is a trademark of Texas Instruments.

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### 11.4 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

### 11.5 Glossary

[TI Glossary](#) This glossary lists and explains terms, acronyms, and definitions.

## 12 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

PACKAGING INFORMATION

| Orderable Device | Status<br>(1) | Package Type | Package Drawing | Pins | Package Qty | Eco Plan<br>(2) | Lead finish/<br>Ball material<br>(6) | MSL Peak Temp<br>(3) | Op Temp (°C) | Device Marking<br>(4/5) | Samples                 |
|------------------|---------------|--------------|-----------------|------|-------------|-----------------|--------------------------------------|----------------------|--------------|-------------------------|-------------------------|
| TMP451AQDQFRQ1   | ACTIVE        | WSON         | DQF             | 8    | 3000        | RoHS & Green    | Call TI   NIPDAUAG<br>  NIPDAU       | Level-1-260C-UNLIM   | -40 to 125   | DAIQ                    | <a href="#">Samples</a> |
| TMP451AQDQFTQ1   | OBSOLETE      | WSON         | DQF             | 8    |             | TBD             | Call TI                              | Call TI              | -40 to 125   | DAIQ                    |                         |
| TMP451AQDQWRQ1   | ACTIVE        | WSON         | DQW             | 8    | 3000        | RoHS & Green    | SN                                   | Level-1-260C-UNLIM   | -40 to 125   | 1A                      | <a href="#">Samples</a> |
| TMP451HQDQFRQ1   | ACTIVE        | WSON         | DQF             | 8    | 3000        | RoHS & Green    | NIPDAU   NIPDAUAG                    | Level-1-260C-UNLIM   | -40 to 125   | 1RUG                    | <a href="#">Samples</a> |
| TMP451HQDQFTQ1   | OBSOLETE      | WSON         | DQF             | 8    |             | TBD             | Call TI                              | Call TI              | -40 to 125   | 1RUG                    |                         |
| TMP451HQDQWRQ1   | ACTIVE        | WSON         | DQW             | 8    | 3000        | RoHS & Green    | SN                                   | Level-1-260C-UNLIM   | -40 to 125   | 1H                      | <a href="#">Samples</a> |
| TMP451HQDQWTQ1   | OBSOLETE      | WSON         | DQW             | 8    |             | TBD             | Call TI                              | Call TI              | -40 to 125   | 1H                      |                         |
| TMP451JQDQFRQ1   | ACTIVE        | WSON         | DQF             | 8    | 3000        | RoHS & Green    | NIPDAU   NIPDAUAG                    | Level-1-260C-UNLIM   | -40 to 125   | 1RVG                    | <a href="#">Samples</a> |
| TMP451JQDQFTQ1   | OBSOLETE      | WSON         | DQF             | 8    |             | TBD             | Call TI                              | Call TI              | -40 to 125   | 1RVG                    |                         |
| TMP451JQDQWRQ1   | ACTIVE        | WSON         | DQW             | 8    | 3000        | RoHS & Green    | SN                                   | Level-1-260C-UNLIM   | -40 to 125   | 1J                      | <a href="#">Samples</a> |
| TMP451JQDQWTQ1   | OBSOLETE      | WSON         | DQW             | 8    |             | TBD             | Call TI                              | Call TI              | -40 to 125   | 1J                      |                         |

(1) The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

**LIFEBUY:** TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

**NRND:** Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

**PREVIEW:** Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

(2) **RoHS:** TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

**RoHS Exempt:** TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

**Green:** TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

<sup>(5)</sup> Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

<sup>(6)</sup> Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

**OTHER QUALIFIED VERSIONS OF TMP451-Q1 :**

- Catalog : [TMP451](#)

NOTE: Qualified Version Definitions:

- Catalog - TI's standard catalog product

**TAPE AND REEL INFORMATION**

**QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE**


\*All dimensions are nominal

| Device         | Package Type | Package Drawing | Pins | SPQ  | Reel Diameter (mm) | Reel Width W1 (mm) | A0 (mm) | B0 (mm) | K0 (mm) | P1 (mm) | W (mm) | Pin1 Quadrant |
|----------------|--------------|-----------------|------|------|--------------------|--------------------|---------|---------|---------|---------|--------|---------------|
| TMP451HQDQFRQ1 | WSO          | DQF             | 8    | 3000 | 180.0              | 8.4                | 2.2     | 2.2     | 1.2     | 4.0     | 8.0    | Q2            |
| TMP451HQDQFRQ1 | WSO          | DQF             | 8    | 3000 | 178.0              | 8.4                | 2.3     | 2.3     | 1.15    | 4.0     | 8.0    | Q2            |
| TMP451JQDQFRQ1 | WSO          | DQF             | 8    | 3000 | 180.0              | 8.4                | 2.2     | 2.2     | 1.2     | 4.0     | 8.0    | Q2            |
| TMP451JQDQFRQ1 | WSO          | DQF             | 8    | 3000 | 178.0              | 8.4                | 2.3     | 2.3     | 1.15    | 4.0     | 8.0    | Q2            |



**TAPE AND REEL BOX DIMENSIONS**


\*All dimensions are nominal

| Device         | Package Type | Package Drawing | Pins | SPQ  | Length (mm) | Width (mm) | Height (mm) |
|----------------|--------------|-----------------|------|------|-------------|------------|-------------|
| TMP451HQDQFRQ1 | WSON         | DQF             | 8    | 3000 | 200.0       | 183.0      | 25.0        |
| TMP451HQDQFRQ1 | WSON         | DQF             | 8    | 3000 | 205.0       | 200.0      | 33.0        |
| TMP451JQDQFRQ1 | WSON         | DQF             | 8    | 3000 | 200.0       | 183.0      | 25.0        |
| TMP451JQDQFRQ1 | WSON         | DQF             | 8    | 3000 | 205.0       | 200.0      | 33.0        |

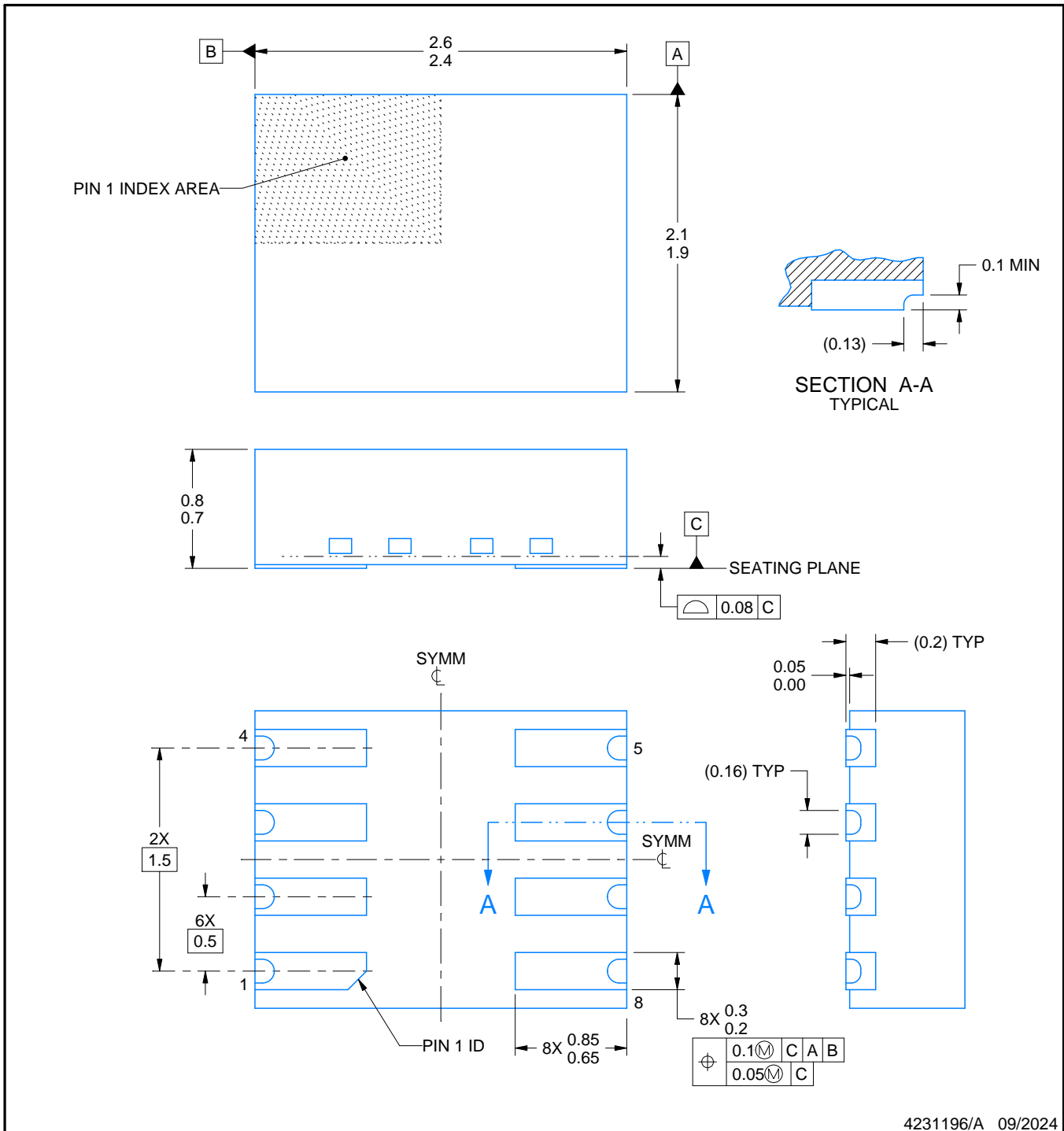
# DQW0008B



## PACKAGE OUTLINE

WSON - 0.8 mm max height

PLASTIC SMALL OUTLINE - NO LEAD



**NOTES:**

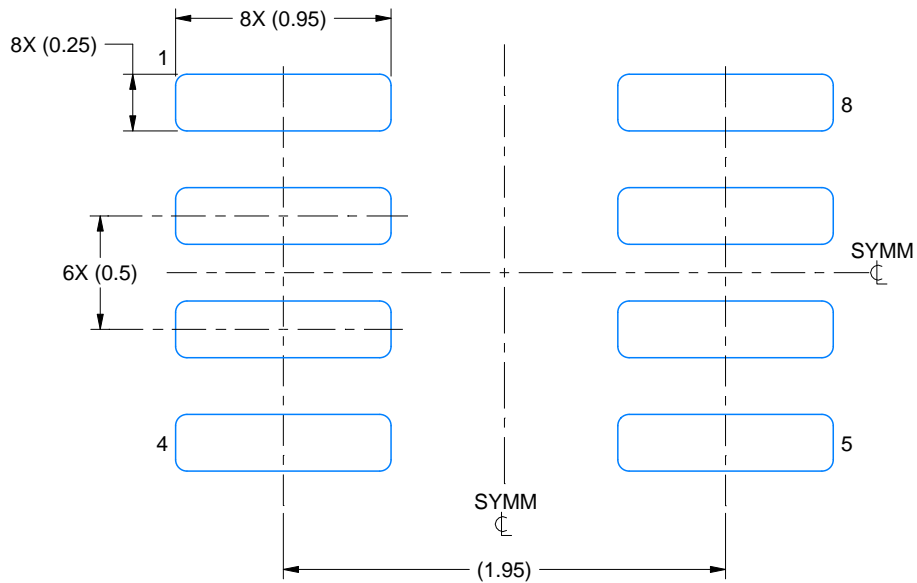
1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.

# EXAMPLE BOARD LAYOUT

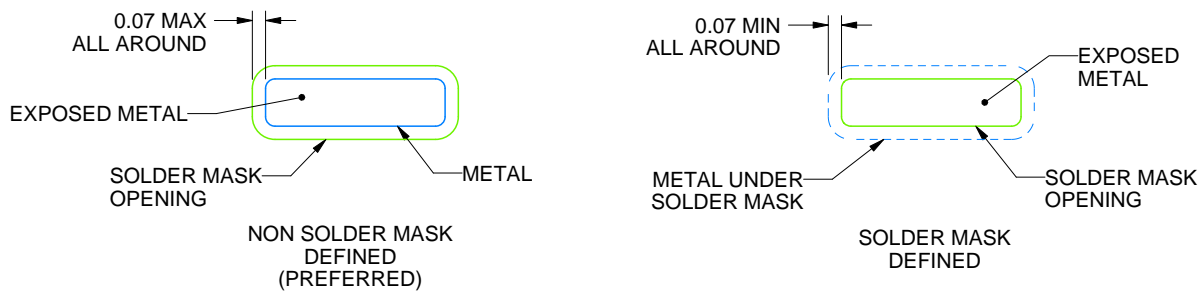
DQW0008B

WSON - 0.8 mm max height

PLASTIC SMALL OUTLINE - NO LEAD



LAND PATTERN EXAMPLE  
EXPOSED METAL SHOWN  
SCALE:30X



SOLDER MASK DETAILS

4231196/A 09/2024

NOTES: (continued)

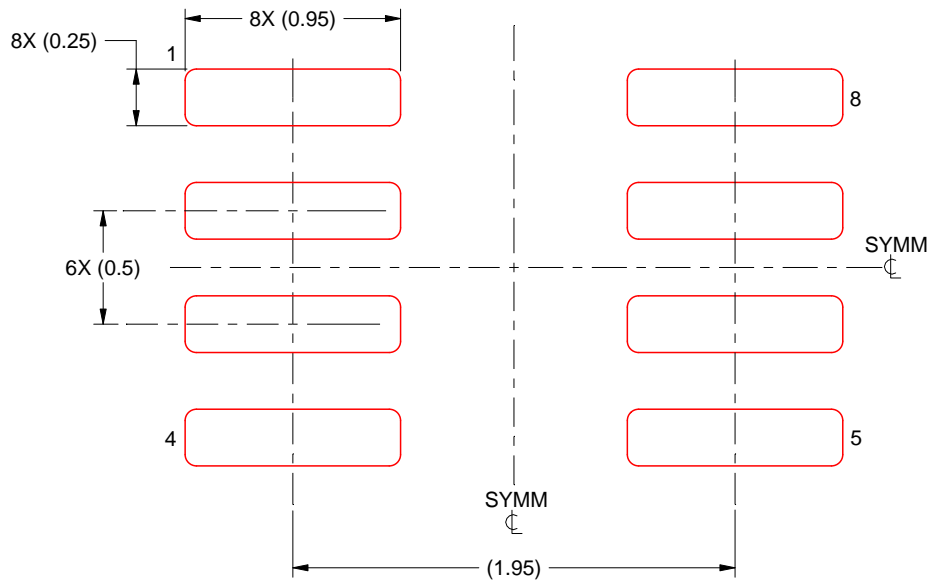
3. For more information, see Texas Instruments literature number SLUA271 ([www.ti.com/lit/slua271](http://www.ti.com/lit/slua271)).

# EXAMPLE STENCIL DESIGN

DQW0008B

WSON - 0.8 mm max height

PLASTIC SMALL OUTLINE - NO LEAD

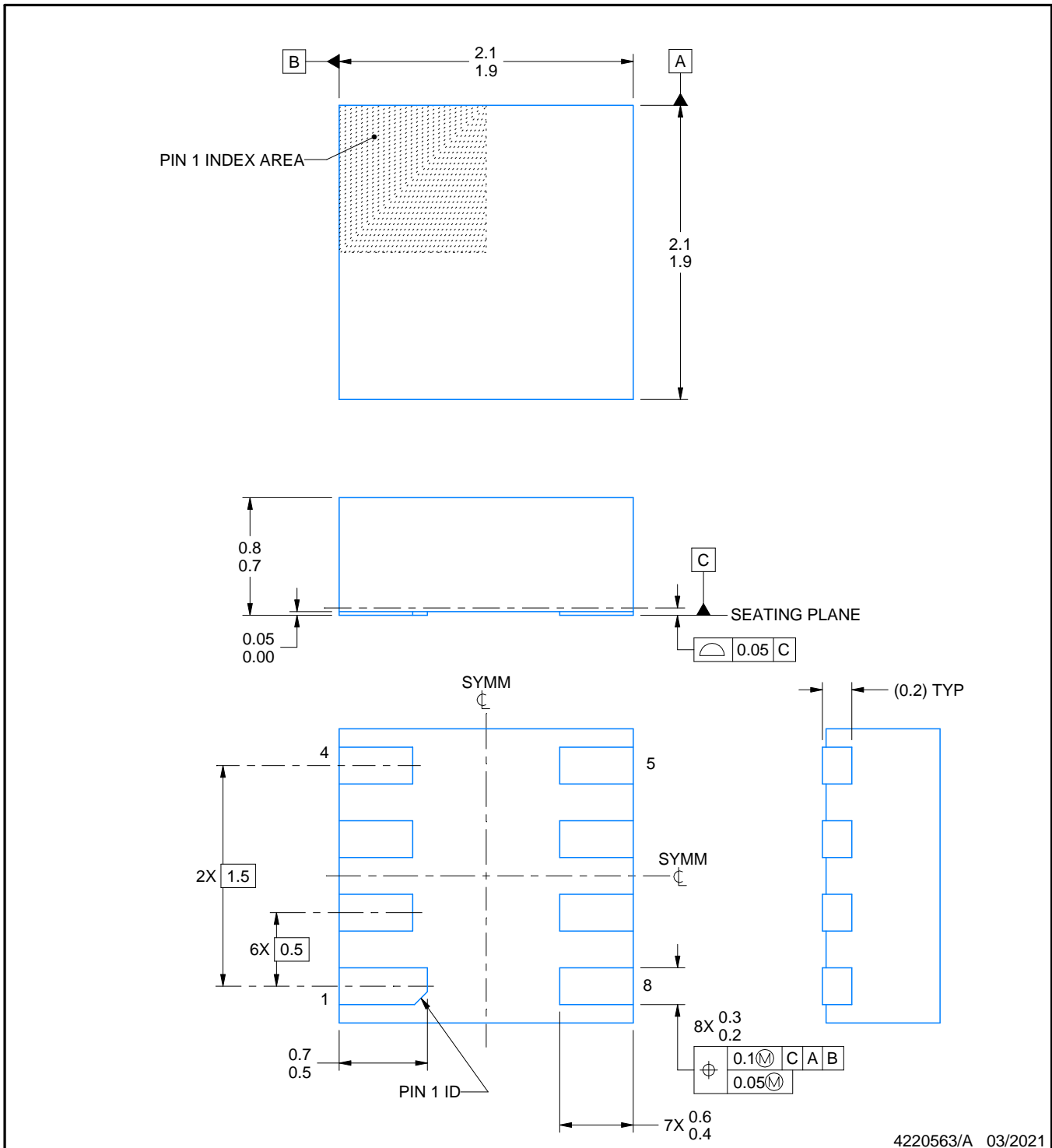
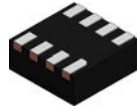


SOLDER PASTE EXAMPLE  
BASED ON 0.1 mm THICK STENCIL  
SCALE:30X

4231196/A 09/2024

NOTES: (continued)

4. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.



4220563/A 03/2021

NOTES:

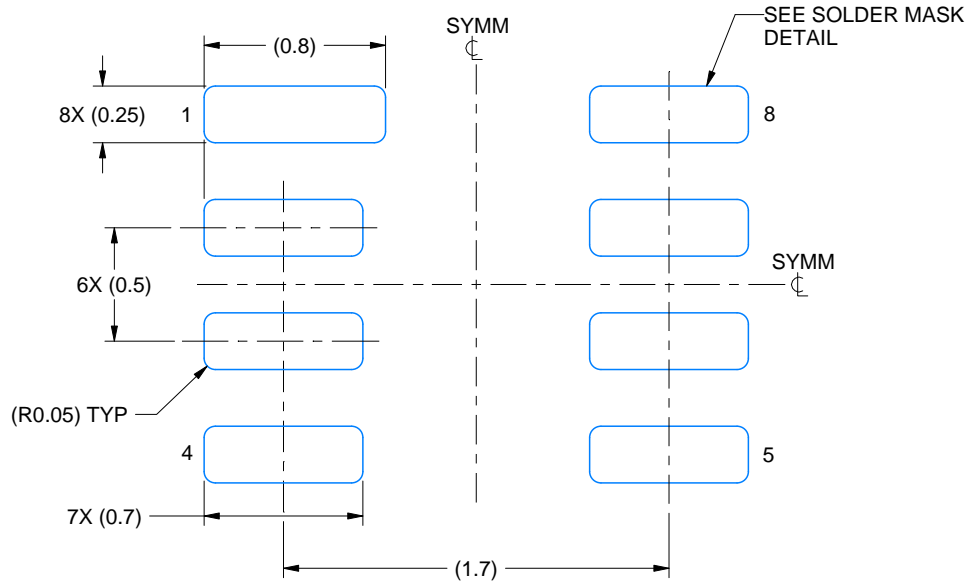
1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.

# EXAMPLE BOARD LAYOUT

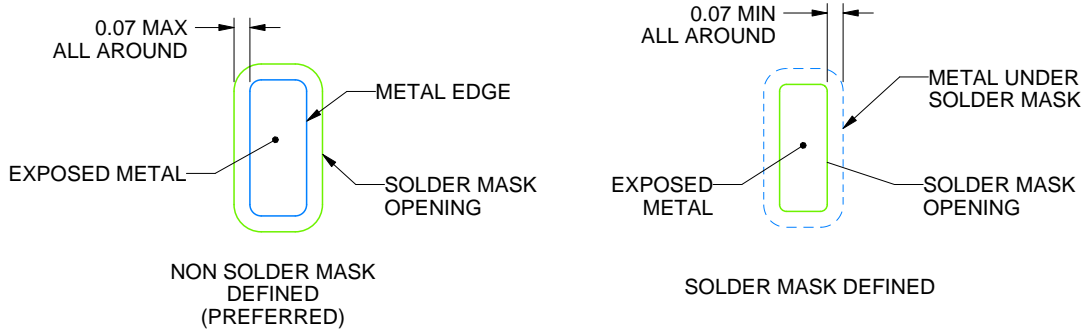
DQF0008A

WSON - 0.8 mm max height

PLASTIC SMALL OUTLINE - NO LEAD



LAND PATTERN EXAMPLE  
EXPOSED METAL SHOWN  
SCALE: 30X



SOLDER MASK DETAILS

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NOTES: (continued)

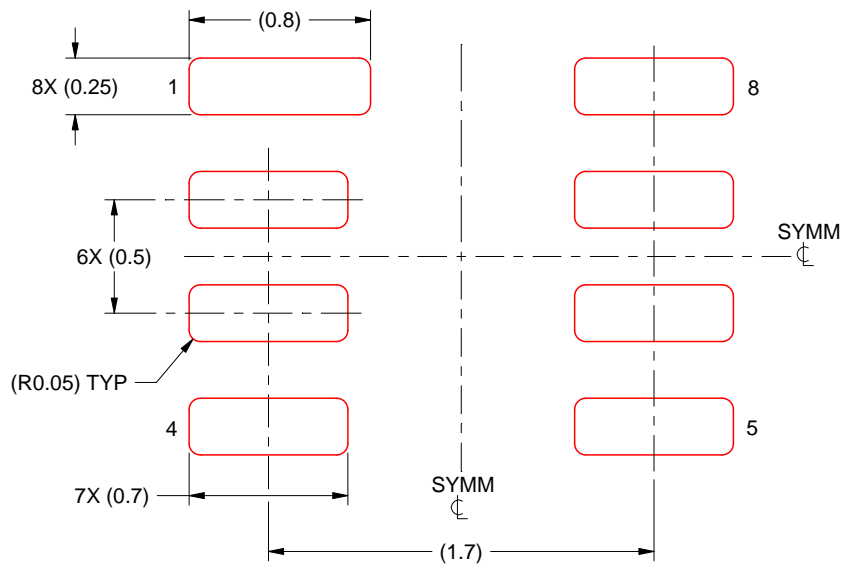
- This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 ([www.ti.com/lit/slua271](http://www.ti.com/lit/slua271)).

# EXAMPLE STENCIL DESIGN

DQF0008A

WSON - 0.8 mm max height

PLASTIC SMALL OUTLINE - NO LEAD



SOLDER PASTE EXAMPLE  
BASED ON 0.125 MM THICK STENCIL  
SCALE: 30X

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NOTES: (continued)

4. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

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