

[DRV8328](https://www.ti.com/product/ja-jp/drv8328?qgpn=drv8328)

[JAJSN79C](https://www.tij.co.jp/jp/lit/pdf/JAJSN79) – DECEMBER 2021 – REVISED OCTOBER 2022

DRV8328 4.5~**60V** 三相 **BLDC** ゲート・ドライバ

1 特長

TEXAS

INSTRUMENTS

- 65V 三相ハーフブリッジ・ゲート・ドライバ
	- 3 つのハイサイドおよび 3 つのローサイドの N チャ ネル MOSFET (NMOS) を駆動
	- 4.5~60V の動作電圧範囲
	- トリクル・チャージ・ポンプにより 100% の PWM デ ューティ・サイクルをサポート
- ブートストラップ・ベースのゲート・ドライバ・アーキテク チャ
	- 最大ピーク・ソース電流:1000mA
	- 最大ピーク・シンク電流:2000mA
- ハードウェア・インターフェイスにより構成が容易
- 超低消費電力スリープ・モード:25℃で 1µA 未満
- 複数の相間で 4ns (標準値) の伝搬遅延マッチング
- 独立したドライバ・シャットダウン・パス (DRVOFF)
- 65V 許容のウェイク・ピン (nSLEEP)
- SHx で -10V までの負の過渡電圧をサポート
- 6x および 3x PWM モード
- 3.3V と 5V のロジック入力電圧をサポート
- 高精度 LDO (AVDD)、3.3V ±3%、80mA
- 小型で占有面積の小さい QFN パッケージ
- VDSLVL ピンにより VDS 過電流スレッショルドを調整 可能
- DT ピンによりデッドタイムを調整可能
- [パワー・ブロックに](http://www.ti.com/power-management/mosfet/module/products.html#p267=35;60)よる効率的なシステム設計
- 内蔵保護機能
	- PVDD 低電圧誤動作防止 (PVDDUV)
	- GVDD 低電圧 (GVDDUV)
	- ブートストラップ低電圧 (BST_UV)
	- 過電流保護 (VDS_OCP、SEN_OCP)
	- サーマル・シャットダウン (OTSD)
	- フォルト状態インジケータ (nFAULT)

2 アプリケーション

- ブラシレス DC (BLDC) [モーター・モジュールおよび](https://www.ti.com/solution/dc-input-bldc-motor-drive) [PMSM](https://www.ti.com/solution/dc-input-bldc-motor-drive)
- [コードレスの庭園機器お](https://www.ti.com/solution/cordless-handheld-garden-tool)よび[電動工具](https://www.ti.com/solution/cordless-power-tool)[、芝刈り機](https://www.ti.com/solution/lawn-mower)
- [家電製品のファンおよびポンプ](https://www.ti.com/solution/appliances-pumps-fans)
- [サーボ・ドライブ](https://www.ti.com/solution/servo-drive-control-module)
- [電動アシスト自転車、](https://www.ti.com/solution/electric-bike)[電動スクーター](https://www.ti.com/solution/electric-scooter)、E-[モビリティ](https://www.ti.com/solution/self-balancing-personal-transporter)
- [コードレス掃除機](https://www.ti.com/solution/cordless-vacuum-cleaner)
- [ドローン](https://www.ti.com/solution/drone-propeller-esc)
- [産業用および物流用ロボット](https://www.ti.com/solution/robot-servo-drive)、[ラジコン玩具](https://www.ti.com/solution/drone-propeller-esc)

3 概要

DRV8328 ファミリのデバイスは、三相アプリケーション用 の統合ゲート・ドライバです。このデバイスには、3つのハ ーフ・ブリッジ・ゲート・ドライバがあり、それぞれがハイサイ ドとローサイドの N チャネル・パワー MOSFET を駆動で きます。このデバイスは、内部のチャージ・ポンプを使用し て適切なゲート駆動電圧を生成し、ブートストラップ回路を 使用してハイサイド MOSFET をオンさせます。100% デ ューティ・サイクルをサポートするためにトリクル・チャージ・ ポンプを備えています。このゲート・ドライブのアーキテク チャは、最大でソース 1A、シンク 2A のピーク・ゲート駆動 電流をサポートします。DRV8328 は、単一電源で動作可 能であり、4.5V~60V の広い入力電源電圧範囲に対応し ます。

6x および 3x PWM モードにより、コントローラ回路と簡単 に接続できます。このデバイスには正確な 3.3V LDO が 内蔵されています。この LDO は外部コントローラへの電 力供給に使用でき、CSA のリファレンス電圧として使用で きます。デバイスの構成設定は、ハードウェア (H/W) ピン により変更可能です。

低消費電力のスリープ・モードがあり、内部回路のほとんど をシャットダウンして静止電流を低減できます。低電圧誤 動作防止、GVDD フォルト、MOSFET 過電流、MOSFET 短絡、過熱に対する保護機能が内蔵されています。フォ ルト状態は、nFAULT ピンにより通知されます。

製品情報 (1) 部品番号 パッケージ 本体サイズ **(**公称**)** DRV8328ARUY WQFN (28) 4.00mm × 4.00mm DRV8328BRUY WQFN (28) 4.00mm × 4.00mm DRV8328CRUY WQFN (28) 4.00mm × 4.00mm

(1) 利用可能なパッケージについては、このデータシートの末尾にあ る注文情報を参照してください。

DRV8328DRUY WQFN (28) 4.00mm × 4.00mm

DRV8328 の概略回路図

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資料番号末尾の英字は改訂を表しています。その改訂履歴は英語版に準じています。

5 Device Comparison Table

表 **5-1. Different Device Variants**

6 Pin Configuration and Functions

図 **6-2. DRV8328C, DRV8328D RUY Package 28-pin WQFN With Exposed Thermal Pad Top View**

表 **6-1. Pin Functions—28-Pin DRV8328 Devices**

表 **6-1. Pin Functions—28-Pin DRV8328 Devices (continued)**

PWR = power, I = input, O = output, NC = no connection, OD = open-drain output

7 Specification

7.1 Absolute Maximum Ratings

over operating temperature range (unless otherwise noted) (1)

(1) Operation outside the Absolute Maximum Ratings may cause permanent device damage. Absolute Maximum Ratings do not imply functional operation of the device at these or any other conditions beyond those listed under Recommended Operating Conditions. If used outside the Recommended Operating Conditions but within the Absolute Maximum Ratings, the device may not be fully functional, and this may affect device reliability, functionality, performance, and shorten the device lifetime

(2) Supports upto 5A for 500 nS when GLx-LSS is negative

7.2 ESD Ratings Comm

(1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

(2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

7.3 Recommended Operating Conditions

over operating temperature range (unless otherwise noted)

(1) Power dissipation and thermal limits must be observed
(2) Current flowing through boot diode (DBOOT) needs to

Current flowing through boot diode (DBOOT) needs to be limited for C_{BSTx} > 4.7µF.

7.4 Thermal Information 1pkg

(1) For more information about traditional and new thermal metrics, see the [Semiconductor and IC Package Thermal Metrics](http://www.ti.com/lit/SPRA953) application report.

7.5 Electrical Characteristics

4.5 V ≤ V_{PVDD} ≤ 60 V, –40°C ≤ T_J ≤ 150°C (unless otherwise noted). Typical limits apply for T_A = 25°C, V_{PVDD} = 24 V

 4.5 V \leq V_{pv}ore \leq 60 V, -40° C \leq T \leq 150°C, (unless otherwise noted). Typical limits apply for T_a = 25°C, V_{pv}ore = 24 V

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 4.5 V ≤ V_{PVDD} ≤ 60 V, –40°C ≤ T_J ≤ 150°C (unless otherwise noted). Typical limits apply for T_A = 25°C, V_{PVDD} = 24 V

7.6 Typical Characteristics

8 Detailed Description

8.1 Overview

The DRV8328 family of devices is an integrated three-phase gate driver supporting an input voltage range of 4.5-V to 60-V. These devices decrease system component count, cost, and complexity by integrating three independent half-bridge gate drivers, trickle charge pump, and a charge pump with linear regulator for the supply voltages of the high-side and low-side gate drivers. DRV8328 also integrates an accurate low voltage regulator (AVDD) capable of supporting 3.3 V at 80 mA output. A hardware interface allows for simple configuration of the motor driver and control of the motor.

The gate drivers support external N-channel high-side and low-side power MOSFETs and can drive up to 1-A source, 2-A sink peak gate drive currents with a 30-mA average output current. A bootstrap circuit with capacitor generates the supply voltage of the high-side gate drive and a trickle charge pump is employed to support 100% duty cycle. The supply voltage of the low-side gate driver is generated using a charge pump with linear regulator GVDD from the PVDD power supply that regulates to 12 V.

In addition to the high level of device integration, the DRV8328 family of devices provides a wide range of integrated protection features. These features include power supply undervoltage lockout (PVDDUV), regulator undervoltage lockout (GVDDUV), Bootstrap Voltage undervoltage lockout (BSTUV), V_{DS} overcurrent monitoring (OCP), Sense resistor overcurrent monitoring (SEN_OCP) and overtemperature shutdown (TSD). Fault events are indicated by the nFAULT pin.

The DRV8328 is available in 0.4-mm pitch, 5 × 4 mm 36-pin QFN surface-mount packages.

8.2 Functional Block Diagram

8.3 Feature Description

 $\bar{\ddot{\mathcal{R}}}$ 8-1 lists the recommended values of the external components for the gate driver and the buck regulator.

表 **8-1. DRV8328 External Components**

(1) The VCC pin is not a pin on the DRV8328 , but a VCC supply voltage pullup is required for the open-drain output, nFAULT. This pin can also be pulled up to AVDD.

8.3.1 Three BLDC Gate Drivers

The DRV8328 family of devices integrates three half-bridge gate drivers, each capable of driving high-side and low-side N-channel power MOSFETs. A charge pump is used to generate the GVDD to supply the correct gate bias voltage across a wide operating voltage range. The low side gate outputs are driven directly from GVDD, while the high side gate outputs are driven using a bootstrap circuit with an integrated diode. An internal trickle charge pump provides support for 100% duty cycle operation. The half-bridge gate drivers can be used in combination to drive a three-phase motor or separately to drive other types of loads.

8.3.1.1 PWM Control Modes

The DRV8328 provides two different PWM control modes to support various commutation and control methods. The PWM control modes are supported in different device variants (see $\frac{1}{100}$ [5-1](#page-2-0))

8.3.1.1.1 6x PWM Mode

In 6x PWM mode, each half-bridge supports three output states: low, high, or high-impedance (Hi-Z). The corresponding INHx and INLx signals control the output state as listed in $\frac{1}{100}$ 8-2.

8.3.1.1.2 3x PWM Mode

In 3x PWM mode, the INHx pin controls each half-bridge and supports two output states: low or high. The INLx pin is used to put the half bridge in the Hi-Z state. If the Hi-Z state is not required, tie all INLx pins to logic high. The corresponding INHx and INLx signals control the output state as listed in $\frac{1}{\mathcal{R}}$ 8-3.

8.3.1.2 Device Hardware Interface

The DRV8328 utilize a hardware interface to configure different device settings. These hardware configurable inputs are DT and VDSLVL. General fault information is reported on the nFAULT pin.

- The DT pin configures the gate drive dead time. The dead time can adjusted by changing the resistor value from the DT pin to GND.
- The VDSLVL pin configures the voltage threshold of the V_{DS} overcurrent monitors. The voltage applied to the VDSLVL pin is directly used as reference for the VDS comparator

For more information on the hardware interface, see [セクション](#page-21-0) *8.3.3*.

8.3.1.3 Gate Drive Architecture

The gate driver device use a complimentary, push-pull topology for both the high-side and low-side drivers. This topology allows for both a strong pullup and pulldown of the external MOSFET gates. The low side gate drivers are supplied directly from the GVDD regulator supply. The operating mode of GVDD depends on the voltage of PVDD, when the PVDD >18V, the GVDD voltage is generated by an LDO, whereas PVDD < 18V, the GVDD voltage is generated by a charge pump. For the high-side gate drivers a bootstrap diode and capacitor are used to generate the floating high-side gate voltage supply. The bootstrap diode is integrated and an external bootstrap capacitor is used between BSTx and SHx pins. To support 100% duty cycle control, a trickle charge pump is integrated into the device. The trickle charge pump is connected to the BSTx node to prevent voltage drop due to the leakage currents of the driver and external MOSFET.

The high-side gate driver has a semi-active pulldown and low side gate has passive pulldown to help prevent the external MOSFET from turning ON during sleep state or when the power supply is disconnected.

図 **8-3. Gate Driver Block Diagram**

8.3.1.3.1 Propagation Delay

The propagation delay time (t_{pd}) is measured as the time between an input logic edge to a detected output change. This time has two parts consisting of the digital propagation delay, and the delay through the analog gate drivers.

To support multiple control modes and dead time insertion, a small digital delay is added as the input command propagates through the device. Lastly, the analog gate drivers have a small delay that contributes to the overall propagation delay of the device.

8.3.1.3.2 Deadtime and Cross-Conduction Prevention

In the DRV8328, high- and low-side inputs operate independently, with an exception to prevent cross conduction when the high and low side of the same half-bridge are turned ON at same time. The device turns OFF high- and low- side output to prevent shoot through when high- and low-side inputs are logic high at same time.

The DRV8328 also provides dead time insertion to prevent both external MOSFETs of each half-bridge from switching on at the same time. In devices with a DT pin, deadtime can be linearly adjusted between 100 ns and 2000 ns by connecting s resistor between DT and ground. When the DT pin is left floating or connected to GND, a fixed deadtime of 55 ns (typical value) is inserted. The value of the resistor can be calculated using following equation.

$$
R_{DT}\left(k\Omega\right) = \frac{Deadtime\left(ns\right)}{5} - 10\ k\Omega\tag{1}
$$

8.3.2 AVDD Linear Voltage Regulator

A 3.3-V, 80-mA linear regulator is available for use by external circuitry. The output of the LDO is fixed to 3.3-V. This regulator can provide the supply voltage for a low-power MCU or other circuitry with low supply current needs. The output of the AVDD regulator should be bypassed near the AVDD pin with a X5R or X7R, 1-µF, 6.3-V ceramic capacitor routed back to the AGND pin.

図 **8-5. AVDD Linear Regulator Block Diagram**

The power dissipated in the device by the AVDD linear regulator can be calculated as follows: $P = (V_{PVDD} - W_{QCD})$ VAVDD) x IAVDD

For example, at a V_{PVDD} of 24 V, drawing 20 mA out of AVDD results in a power dissipation as shown in $\ddot{\pm}$ 2.

$$
P = (24 \text{ V} - 3.3 \text{ V}) \times 20 \text{ mA} = 414 \text{ mW}
$$

(2)

8.3.3 Pin Diagrams

 \boxtimes 8-6 shows the input structure for the logic level pins, INHx and INLx. The input can be driven with a voltage or external resistor.

図 **8-6. Logic-Level Input Pin Structure**

 \boxtimes 8-7 shows the structure of the open-drain output pin, nFAULT. The open-drain output requires an external pullup resistor to function correctly.

図 **8-7. Open-Drain Output Pin Structure**

8.3.4 Gate Driver Shutdown Sequence (DRVOFF)

When DRVOFF is driven high, the gate driver goes into shutdown, overriding signals on inputs pins INHx and INLx. DRVOFF bypasses the digital control logic inside the device, and is connected directly to the gate driver output (see \boxtimes [8-8](#page-22-0)). This pin provides a mechanism for externally monitored faults to disable the gate driver by directly bypassing an external controller or the internal control logic. When the DRV8328 detects that the DRVOFF pin is driven high, it disables the gate driver and puts it into pulldown mode (see \boxtimes [8-9\)](#page-22-0). The gate driver shutdown sequence proceeds as shown in \boxtimes [8-9](#page-22-0). When the gate driver initiates the shutdown sequence, the active driver pulldown is applied at I_{SINK} current for the $t_{SD-SINK}$ $_{DIG}$ time, after which the gate driver moves to passive pulldown mode.

図 **8-9. Gate Driver Shutdown Seqeunce**

8.3.5 Gate Driver Protective Circuits

The DRV8328 are protected against PVDD undervoltage and overvoltage, AVDD power-on reset, bootstrap undervoltage, GVDD undervoltage, MOSFET V_{DS} and V_{SENSE} overcurrent events.

- 1. Disabled: Passive pull down for GLx and semiactive pull down for GHx
- 2. Pulled Low: GHx and GLx are actively pulled low by the gate driver

8.3.5.1 PVDD Supply Undervoltage Lockout (PVDD_UV)

If at any time the power supply voltage on the PVDD pin falls below the V_{PVDD} _{UV} threshold for longer than the $t_{\text{PVDD-UV-DG}}$ time, the device detects a PVDD undervoltage event. After detecting the undervoltage condition, the gate driver is disabled, the charge pump is disabled, the internal digital logic is disabled, and the nFAULT pin is driven low. Normal operation starts again (the gate driver becomes operable and the nFAULT pin is released) when the PVDD pin rises above $V_{PVDD-UV}$.

8.3.5.2 AVDD Power on Reset (AVDD_POR)

If at any time the supply voltage on the AVDD pin falls below the $V_{AVDD-POR}$ threshold for longer than the $t_{AVDD-POR-DG}$ time, the device enters an inactive state, disabling the gate driver, the charge pump, and the internal digital logic, and nFAULT is driven low. Normal operation (digital logic operational) requires nSLEEP to be asserted high and AVDD to exceed $V_{AVDD-POR}$ level.

8.3.5.3 GVDD Undervoltage Lockout (GVDD_UV)

If at any time the voltage on the GVDD pin falls lower than the $V_{GVDD-UV}$ threshold voltage for longer than the $t_{GVDD\ UV\ DG}$ time, the device detects a GVDD undervoltage event. After detecting the GVDD_UV undervoltage event, all of the gate driver outputs are driven low to disable the external MOSFETs, the charge pump is disabled and nFAULT pin is driven low. After the GVDD UV condition is cleared, the fault state remains latched and can be cleared through an nSLEEP pin reset pulse (t_{RST})

注

After the GVDD_UV fault is cleared through an nSLEEP pin reset pulse, the nFAULT pin is held low until the GVDD capacitor is refreshed by the charge pump. After the GVDD capacitor is charged, the nFAULT pin is automatically released. The duration that the nFAULT pin is low after the fault is cleared will not exceed t_{WAKF} time.

8.3.5.4 BST Undervoltage Lockout (BST_UV)

If at any time the voltage across BSTx and SHx pins falls lower than the V_{BSTUV} threshold voltage for longer than the t_{BST} UV DG time, the device detects a BST undervoltage event. Afer detecting the BST_UV event, all of the gate driver outputs are driven low to disable the external MOSFETs, and nFAULT pin is driven low. After the BST UV condition is cleared, the fault state remains latched and can be cleared through an nSLEEP pin reset pulse (t_{RST}) .

8.3.5.5 MOSFET VDS Overcurrent Protection (VDS_OCP)

The device has adjustable V_{DS} voltage monitors to detect overcurrent or short-circuit conditions on the external power MOSFETs. A MOSFET overcurrent event is sensed by monitoring the V_{DS} voltage drop across the external MOSFET $R_{DS(on)}$. The high-side VDS monitors measure between the PVDD and SHx pins and the lowside VDS monitors measure between the SHx and LSS pins. If the voltage across external MOSFET exceeds the V_{DSLVL} threshold for longer than the t_{DSDG} deglitch time, a VDS_OCP event is recognized. Afer detecting the VDS overcurrent event, all of the gate driver outputs are driven low to disable the external MOSFETs and nFAULT pin is driven low. The VDS threshold can be set between 0.1 V to 2.5 V by applying a voltage on the VDSLVL pin. VDS OCP can be disabled by connecting VDSLVL to GVDD through a 100 kΩ resistor. After the VDS_OCP condition is cleared, the fault state remains latched and can be cleared through the nSLEEP pin reset pulse (t_{RST}) .

図 8-10. DRV8328 V_{DS} Monitors

8.3.5.6 VSENSE Overcurrent Protection (SEN_OCP)

Overcurrent is also monitored by sensing the voltage drop across the external current sense resistor between the LSS and GND pins. If at any time the voltage on the LSS input exceeds the $V_{SEN\ OCP}$ threshold for longer than the $t_{DS,DEG}$ deglitch time, a SEN_OCP event is recognized. Afer detecting the SEN_OCP overcurrent event, all of the gate driver outputs are driven low to disable the external MOSFETs and the nFAULT pin is driven low. The V_{SENSE} threshold is fixed at 0.5 V and deglitch time is fixed to 3 µs. After the SEN_OCP condition is cleared, the fault state remains latched and can be cleared through an nSLEEP pin reset pulse (t_{RST}). SEN_OCP can be disabled by connecting VDSLVL to GVDD through a 100 kΩ resistor.

8.3.5.7 Thermal Shutdown (OTSD)

If the die temperature exceeds the trip point of the thermal shutdown limit (T_{OTSD}), an OTSD event is recognized. After detecting the OTSD overtemperature event, all of the gate driver outputs are driven low to disable the external MOSFETs, charge pump is disabled and nFAULT pin is driven low. After OTSD condition is cleared, the fault state remains latched and can be cleared through an nSLEEP pin reset pulse (t_{RST})

8.4 Device Functional Modes

8.4.1 Gate Driver Functional Modes

8.4.1.1 Sleep Mode

The nSLEEP pin manages the state of the DRV8328. When the nSLEEP pin is low, the device goes to a lowpower sleep mode. In sleep mode, all gate drivers are disabled, all external MOSFETs are disabled, the GVDD regulator is disabled and the AVDD regulator is disabled. The t_{SLEEP} time must elapse after a falling edge on the nSLEEP pin before the device goes to sleep mode. The device comes out of sleep mode automatically if the nSLEEP pin is pulled high. The t_{WAKE} time must elapse before the device is ready for inputs.

注

During power up and power down of the device through the nSLEEP pin, the nFAULT pin is held low as the internal regulators are not active. After the regulators have been active, the nFAULT pin is automatically released. The duration that the nFAULT pin is low does not exceed the t_{SLEEP} or t_{WAKE} time.

8.4.1.2 Operating Mode

When the nSLEEP pin is high and the V_{PVDD} voltage is greater than the V_{PVDD UV} voltage, the device goes to operating mode. The t_{WAKE} time must elapse before the device is ready for inputs. In this mode the GVDD regulator and AVDD regulator are active.

8.4.1.3 Fault Reset (nSLEEP Reset Pulse)

In the case of device latched faults, the DRV8328 goes into a partial shutdown state to help protect the external power MOSFETs and system.

When the fault condition clears, the device can be re-enabled by issuing a reset pulse to the nSLEEP pin. The nSLEEP reset pulse (t_{RST}) consists of a high-to-low-to-high transition on the nSLEEP pin. The reset pulse has no effect on any of the regulators, device settings, or other functional blocks as long as the low period of the sequence falls within the t_{RST} time window. If the pulse is longer than the t_{RST} time window, the device will start a complete shutdown sequence.

If the user wants to put the device into sleep state after latched fault event, the inputs INHx and INLx needs to be pulled low prior to driving the nSLEEP pin. If the inputs INHx and INLx are not driven low, then the fault is reset after nSLEEP is driven low for the t_{RST} time and there can be pulses on gate driver outputs GHx and GLx prior to device entering sleep. The duration of pulses on GHx and GLx can be of duration $t_{SI,EPP}$ if INHx and INLx are not pulled low.

注

9 Application and Implementation

注

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

9.1 Application Information

The DRV8328 family of devices is primarily used in applications for three-phase brushless DC motor control. The design procedures in the セクション *9.2* section highlight how to use and configure the DRV8328 family of devices.

9.2 Typical Application

9.2.1 Three Phase Brushless-DC Motor Control

In this application, the DRV8328 is used to drive a three-phase Brushless-DC motor.

The DRV8328 is designed to implement one external CSA. If three external CSAs are used, please see [Implementing 3 External CSAs using DRV8328.](https://e2e.ti.com/support/motor-drivers-group/motor-drivers/f/motor-drivers-forum/1130163/faq-drv8328-implementing-3-external-csas-using-drv8328)

9.2.1.1 Detailed Design Procedure

セクション 9.2.1.1 lists the example input parameters for the system design.

9.2.1.1.1 Motor Voltage

Brushless-DC motors are typically rated for a certain voltage (for example 18-V, 24-V or 36-V). The DRV8328 allows for a range of possible operating voltages from 4.5-V to 60-V.

9.2.1.1.2 Bootstrap Capacitor and GVDD Capacitor Selection

The bootstrap capacitor must be sized to maintain the bootstrap voltage above the undervoltage lockout for normal operation. $\ddot{\mathcal{R}}$ 3 calculates the maximum allowable voltage drop across the bootstrap capacitor:

$$
\Delta V_{BSTX} = V_{GVDD} - V_{BOOTD} - V_{BSTUV}
$$

 $=12$ V – 0.85 V – 4.45 V = 6.7 V

where

- V_{GVDD} is the supply voltage of the gate drive
- V_{BOOTO} is the forward voltage drop of the bootstrap diode
- V_{BSTUV} is the threshold of the bootstrap undervoltage lockout

In this example the allowed voltage drop across bootstrap capacitor is 6.7 V. It is generally recommended that ripple voltage on both the bootstrap capacitor and GVDD capacitor should be minimized as much as possible. Many of commercial, industrial, and automotive applications use ripple value between 0.5 V to 1 V.

The total charge needed per switching cycle can be estimated with ± 4 :

$$
Q_{TOT} = Q_G + \frac{IL_{BS_TRAN}}{f_{SW}}\tag{4}
$$

 $=$ 54 nC + 115 μ A/20 kHz = 54 nC + 5.8 nC = 59.8nC

where

- Q_G is the total MOSFET gate charge
- \cdot I_{LBS} $_{\text{TRAN}}$ is the bootstrap pin leakage current
- f_{SW} is the is the PWM frequency

The minimum bootstrap capacitor can then be estimated as below assuming 1V of $\Delta V_{\rm BSTx}$:

$$
\mathit{C}_{\mathit{BST_MIN}} = \left. Q_{TOT} \right/_{\Delta V_{\mathit{BSTX}}}
$$

 $= 59.8$ nC / 1 V = 59.8 nF

The calculated value of minimum bootstrap capacitor is 59.8 nF. It should be noted that, this value of capacitance is needed at full bias voltage. In practice, the value of the bootstrap capacitor must be greater than calculated value to allow for situations where the power stage may skip pulse due to various transient conditions. It is recommended to use a 100 nF bootstrap capacitor in this example. It is also recommenced to include enough margin and place the bootstrap capacitor as close to the BSTx and SHx pins as possible.

$$
C_{GVDD} \geq 10 \times C_{BSTX}
$$

(6)

(5)

 $= 10*100$ nF= 1 μ F

For this example application, choose a 1-µF C_{GVDD} capacitor. Choose a capacitor with a voltage rating at least twice the maximum voltage that it will be exposed to because most ceramic capacitors lose significant capacitance when biased. This value also improves the long-term reliability of the system.

注 For higher power system requiring 100% duty cycle support for longer duration it is recommended to use C_{BSTx} of ≥1µF and C_{GVDD} of ≥10 µF.

9.2.1.1.3 Gate Drive Current

Selecting an appropriate gate drive current is essential when turning on or off power MOSFETs gates to switch motor current. The amount of gate drive current and input capacitance of the MOSFETs determines the drain-tosource voltage slew rate (V_{DS}). Gate drive current can be sourced from GVDD into the MOSFET gate (I_{SOLRCE}) or sunk from the MOSFET gate into SHx or LSS (I_{SINK}) .

Using too high of a gate drive current can turn on MOSFETs too quickly which may cause excessive ringing, dV/dt coupling, or cross-conduction from switching large amounts of current. If parasitic inductances and capacitances exist in the system, voltage spiking or ringing may occur which can damage the MOSFETs or DRV8328 device.

図 **9-2. Effects of high gate drive current**

On the other hand, using too low of a gate drive current causes long V_{DS} slew rates. Turning on the MOSFETs too slowly may heat up the MOSFETs due to $R_{DS,on}$ switching losses.

The relationship between gate drive current I_{GATE} , MOSFET gate-to-drain charge Q_{GD} , and V_{DS} slew rate switching time $t_{rise,fall}$ are described by the following equations:

$$
SR_{DS} = \frac{V_{DS}}{t_{rise, fall}}
$$
\n⁽⁷⁾

$$
I_{GATE} = \frac{Q_{gd}}{t_{rise, fall}}\tag{8}
$$

It is recommend to evaluate at lower gate drive currents and increase gate drive current settings to avoid damage from unintended operation during initial evaluation.

9.2.1.1.4 Gate Resistor Selection

The slew rate of the SHx connection will be dependent on the rate at which the gate of the external MOSFETs is controlled. The pull-up/pull-down strength of the DRV8328 is fixed internally, hence the slew rate of gate voltage can be controlled with an external series gate resistor. In some applications, the gate charge of the MOSFET, which is the load on gate driver device, is significantly larger than the gate driver peak output current capability. In such applications, external gate resistors can limit the peak output current of the gate driver. External gate resistors are also used to dampen ringing and noise.

The specific parameters of the MOSFET, system voltage, and board parasitics will all affect the final SHx slew rate, so generally selecting an optimal value or configuration of external gate resistor is an iterative process.

To lower the gate drive current, a series resistor R_{GATE} can be placed on the gate drive outputs to control the current for the source and sink current paths. A single gate resistor will have the same gate path for source and sink gate current, so larger R_{GATE} values will yield similar SHx slew rates. Note that gate drive current varies by

PVDD voltage, junction temperature, and process variation of the device. Gate resistor values can be estimated with $+$ /-30% accuracy using the [Gate Resistor Calculator](https://www.ti.com/lit/zip/slvrbm5).

Typically, it is recommended to have the sink current be twice the source current to implement a strong pulldown from gate to the source to ensure the MOSFET stays off while the opposite FET is switching. This can be implemented discretely by providing a separate path through a resistor for the source and sink currents by placing a diode and sink resistor (R_{SINK}) in parallel to the source resistor (R_{SOURCE}). Using the same value of source and sink resistors results in half the equivalent resistance for the sink path. This yields twice the gate drive sink current compared to the source current, and SHx will slew twice as fast when turning off the MOSFET.

図 **9-4. Gate driver outputs with separate source and sink current paths**

9.2.1.1.5 System Considerations in High Power Designs

Higher power system designs can require design and application considerations that are not regarded in lower power system designs. It is important to combat the volatile nature of higher power systems by implementing troubleshooting guidelines, external components and circuits, driver product features, or layout techniques. For more information, please visit the [System Design Considerations for High-Power Motor Driver Applications](https://www.ti.com/lit/pdf/slvaf66) application note.

9.2.1.1.5.1 Capacitor Voltage Ratings

Use capacitors with voltage ratings that are 2x the supply voltage (PVDD, GVDD, AVDD, etc). Capacitors can experience up to half the rated capacitance due to poor DC voltage rating performance.

For example, since the bootstrap voltage is around 12 to 13-V with respect to SHx (BSTx-SHx) then the BSTx-SHx capacitor should be rated for 25-V or greater.

9.2.1.1.5.2 External Power Stage Components

External components in the power stage are not required by design but are helpful in suppressing transients, managing inductor coil energy, mitigating supply pumping, dampening phase ringing, or providing strong gate-tosource pulldown paths. These components are used for system tuning and debuggability so the BLDC motor system is robust while avoiding damage to the DRV8328 device or external MOSFETs.

 $\overline{\boxtimes}$ 9-5 shows examples of power stage components that can be optimally placed in the design.

図 **9-5. Optional external power stage components**

Some examples of issues and external components that can resolve those issues are found in $\frac{1}{100}$ 9-2:

Issue	Resolution	Component(s)
Gate drive current required is too large, resulting in very fast MOSFET V_{DS} slew rate	Series resistors required for gate drive current adjustability	$0-100 \Omega$ series resistors (RGATE/RSOURCE) at gate driver outputs (GHx/GLx), optional sink resistor (RSINK) and diode in parallel with gate resistor for adjustable sink current
Ringing at phase's switch node (SHx) resulting in high EMI emissions	RC snubbers placed in parallel to each HS/LS MOSFET to dampen oscillations	Resistor (RSNUB) and Capacitor (CSNUB) placed parallel to the MOSFET, calculate RC values based on ringing frequency using Proper RC Snubber Design for Motor Drivers

表 **9-2. Common issues and resolutions for power stage debugging**

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表 **9-2. Common issues and resolutions for power stage debugging (continued)**

9.2.1.1.5.3 Parallel MOSFET Configuration

If higher MOSFET continuous drain current ratings are required for the motor, parallel MOSFETs can be used for higher current capability. However, this requires special schematic and layout design requirements to switch both MOSFETs simultaneously because one MOSFET may turn on faster than the other due to process variation.

It is recommended to place the MOSFETs close together with a common gate signal that splits as close as possible to the MOSFETs gates. If gate resistance is required, calculate the equivalent resistance required for the equivalently rated MOSFET, and place the gate resistors as close as possible to the MOSFET's gate input to dampen any coupling into the gate driver.

For more information, please visit the [Driving Parallel MOSFETs](https://www.ti.com/lit/pdf/slvaf39) application brief.

9.2.1.1.6 Dead Time Resistor Selection

Dead time insertion is available in the DRV8328 via a resistor (R_{DT}) from the DT pin to ground as shown in \boxtimes 9-6. The ranges of dead time in the DRV8328 is 100 ns to 2000 ns when R_{DT} is tied to GND from the DT pin. A linear interpolation of the resistance value is used to set the appropriate dead time.

図 **9-6. Dead time resistor**

Dead time (in nanoseconds) can be calculated from the dead time resistor calculation in \pm 1.

Dead time can also be implemented from the PWM inputs generated by an MCU. If dead time is inserted at the PWM inputs and the DRV8328, then the driver output PWM dead time is the larger of the two dead times. For instance, if 200 ns dead time is inserted at the MCU inputs and 50 ns dead time is inserted in the DRV8328 via the DT pin, then the output driver PWM dead time will be 200 ns.

9.2.1.1.7 VDSLVL Selection

VDSLVL is an analog voltage used to directly set the VDS overcurrent threshold for overcurrent protection. It can be sourced directly from an analog voltage source (such as a digital-to-analog converter) or divided down from a voltage rail (such as a resistor divider from AVDD) as shown in \boxtimes [9-7](#page-34-0).

図 **9-7. Resistor divider to set VDSLVL from a voltage rail**

式 9 and 式 10 can be used to set the required VDSLVL voltage using a resistor divider from a voltage source to establish an overcurrent limit given the $R_{DS,on}$ of the MOSFETs used:

$$
V_{VDSLVL} = I_{OC} \times R_{ds(on)}
$$
\n
$$
\frac{R_1}{R_1} = \frac{V_{in}}{V_{in}} - 1
$$
\n(10)

$$
\frac{R_1}{R_2} = \frac{V_{th}}{V_{VDSLVL}} - 1\tag{10}
$$

where:

- V_{VDSLVL} = VDSLVL voltage
- I_{OCP} = VDS overcurrent limit
- $R_{DS,on}$ = MOSFET on-resistance
- V_{IN} = voltage source for VDSLVL voltage divider
- R1/R2 = resistor ratio for setting VDSLVL

For example, if a resistor divider from AVDD is used to set an overcurrent trip threshold of 30-A and the MOSFET R_{DS(ON)} = 10mΩ, then VDSLVL = 0.3V.

In some applications, there will be a difference between battery voltage (VBAT) to directly drive motor power and PVDD voltage to power the DRV8328. Because high-side VDS monitoring is referenced from PVDD-SHx, VDSLVL needs to be selected appropriately to accommodate for the difference in VBAT and PVDD.

式 11 helps select an appropriate VDSLVL if there is a difference between PVDD and VDSLVL:

$$
VDSLVL = (VBAT - PVDD) + I_{OC} * R_{DS(ON)}
$$
\n
$$
(11)
$$

For instance, if VBAT = 24.0 V, PVDD = 23.3 V, Rdson = 10-m Ω , and I_OC = 30-A, then VDSLVL should equal 1.0V to detect a 30-A overcurrent event across the high-side FET and a 100-A overcurrent event across the lowside FET.

9.2.1.1.8 AVDD Power Losses

An integrated LDO

in the DRV8328C and DRV8328D

can supply 3.3-V (up to 80-mA) as power rails for external ICs or supply the pullup voltages for resistors and switches. The power loss from AVDD with respect to PVDD, AVDD voltage, and AVDD current is $P_{AVDD} = (V_{PVDD})$ - VAVDD) x IAVDD.

Higher power losses occur due larger dropout from PVDD to 3.3 V or increased AVDD load current.

9.2.1.1.9 Power Dissipation and Junction Temperature Losses

To calculate the junction temperature of the DRV8328 from power losses, use \pm [12.](#page-35-0) Note that the thermal resistance θ_{JA} depends on PCB configurations such as the ambient temperature, numbers of PCB layers, copper thickness on top and bottom layers, and the PCB area.

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 $T_J[°C] = P_{loss}[W] \times \theta_{JA} \left| \frac{v_C}{W} \right| + T_A[°C]$ (12)

The table below shows summary of equations for calculating each loss in the DRV8328.

表 **9-3. DRV8328 Power Losses**

9.2.2 Application Curves

図 **9-8. Device Powerup with PVDD**

図 **9-9. Device Powerup with nSLEEP**

図 **9-10. GVDD voltage threshold (PVDD = 4.5 V)**

図 **9-11. GVDD voltage threshold (PVDD = 20V)**

図 **9-12. AVDD powerup**

図 **9-13. DRVOFF operation**

図 **9-14. Driver operation at 100% duty cycle**

図 **9-15. Driver PWM operation, 20 kHz, 50% duty cycle, zoomed**

図 **9-16. Driver dead time of 100 ns (DT = 10 kΩ to GND)**

図 **9-17. Driver dead time of 2000 ns (DT = 390 kΩ to GND)**

図 **9-18. Current sense amplifier operation (GAIN = 40 V/V)**

10 Power Supply Recommendations

The DRV8328 family of devices is designed to operate from an input voltage supply (PVDD) range from 4.5 V to 60 V. A 10-µF and 0.1-µF ceramic capacitor rated for PVDD must be placed as close to the device as possible. In addition, a bulk capacitor must be included on the PVDD pin but can be shared with the bulk bypass capacitance for the external power MOSFETs. Additional bulk capacitance is required to bypass the external half-bridge MOSFETs and should be sized according to the application requirements.

10.1 Bulk Capacitance Sizing

Having appropriate local bulk capacitance is an important factor in motor drive system design. It is generally beneficial to have more bulk capacitance, while the disadvantages are increased cost and physical size. The amount of local capacitance depends on a variety of factors including:

- The highest current required by the motor system
- The power supply's type, capacitance, and ability to source current
- The amount of parasitic inductance between the power supply and motor system
- The acceptable supply voltage ripple
- Type of motor (brushed DC, brushless DC, stepper)
- The motor startup and braking methods

The inductance between the power supply and motor drive system will limit the rate current can change from the power supply. If the local bulk capacitance is too small, the system will respond to excessive current demands or dumps from the motor with a change in voltage. When adequate bulk capacitance is used, the motor voltage remains stable and high current can be quickly supplied.

The data sheet provides a recommended minimum value, but system level testing is required to determine the appropriate sized bulk capacitor.

図 **10-1. Motor Drive Supply Parasitics Example**

11 Layout

11.1 Layout Guidelines

Bypass the PVDD pin to the PGND pin using a low-ESR ceramic bypass capacitor with a recommended value of 0.1 µF. Place this capacitor as close to the PVDD pin as possible with a thick trace or ground plane connected to the PGND pin. Additionally, bypass the PVDD pin using a bulk capacitor rated for PVDD. This component can be electrolytic. This capacitance must be at least 10 µF.

Additional bulk capacitance is required to bypass the high current path on the external MOSFETs. This bulk capacitance should be placed such that it minimizes the length of any high current paths through the external MOSFETs. The connecting metal traces should be as wide as possible, with numerous vias connecting PCB layers. These practices minimize inductance and let the bulk capacitor deliver high current.

Place a low-ESR ceramic capacitor between the CPL and CPH pins. This capacitor should be 470 nF, rated for PVDD, and be of type X5R or X7R.

The bootstrap capacitors (BSTx-SHx) should be placed closely to device pins to minimize loop inductance for the gate drive paths.

The dead time resistor (R_{DT}) should be placed as close as possible to the DT pin.

Bypass the AVDD pin to the AGND pin with a 1-µF low-ESR ceramic capacitor rated for 6.3 V and of type X5R or X7R. Place this capacitor as close to the pin as possible and minimize the path from the capacitor to the AGND pin.

Minimize the loop length for the high-side and low-side gate drivers. The high-side loop is from the GHx pin of the device to the high-side power MOSFET gate, then follows the high-side MOSFET source back to the SHx pin. The low-side loop is from the GLx pin of the device to the low-side power MOSFET gate, then follows the low-side MOSFET source back to the PGND pin.

When designing higher power systems, physics in the PCB layout can cause parasitic inductances, capacitances, and impedances that deter the performance of the system as shown in \boxtimes [11-1.](#page-43-0) Understanding the parasitics that are present in a higher power motor drive system can help designers mitigate their effects through good PCB layout. For more information, please visit the [System Design Considerations for High-Power Motor](https://www.ti.com/lit/pdf/slvaf66) [Driver Applications](https://www.ti.com/lit/pdf/slvaf66) and [Best Practices for Board Layout of Motor Drivers](https://www.ti.com/lit/pdf/slva959) application notes.

Gate drive traces (BSTx, GHx, SHx, GLx, LSS) should be at least 15-20mil wide and as short as possible to the MOSFET gates to minimize parasitic inductances and impedances. This helps supply large gate drive currents, turn MOSFETs on efficiently, and improves VGS and VDS monitoring. If a shunt resistor is used to monitor the low-side current from LSS to GND, ensure the shunt resistor selected is wide to minimize inductance introduced at the low-side source LSS.

TI recommends connecting all non-power stage circuitry (including the thermal pad) to GND to reduce parasitic effects and improve power dissipation from the device. Ensure grounds are connected through net-ties or wide resistors to reduce voltage offsets and maintain gate driver performance.

The device thermal pad should be soldered to the PCB top-layer ground plane. Multiple vias should be used to connect to a large bottom-layer ground plane. The use of large metal planes and multiple vias helps dissipate the heat that is generated in the device.

To improve thermal performance, maximize the ground area that is connected to the thermal pad ground across all possible layers of the PCB. Using thick copper pours can lower the junction-to-air thermal resistance and improve thermal dissipation from the die surface.

11.2 Layout Example

DRV8328 Layout

図 **11-2. Layout of DRV8328 device**

Power Stage Layout

図 **11-3. Layout of inverter power stage**

11.3 Thermal Considerations

The DRV8328 has thermal shutdown (TSD) to protect against overtemperature. A die temperature in excess of 150°C (minimally) disables the device until the temperature drops to a safe level.

Any tendency of the device to enter thermal shutdown is an indication of excessive power dissipation, insufficient heatsinking, or too high an ambient temperature.

11.3.1 Power Dissipation

The DRV8328 integrates a variety of circuits that contribute to total power losses. These power losses include standby power losses, GVDD power losses, and AVDD power losses.

At start-up and fault conditions, this current is much higher than normal running current; remember to take these peak currents and their duration into consideration.

The maximum amount of power that the device can dissipate depends on ambient temperature and heatsinking.

12 Device and Documentation Support

12.1 Device Support

12.1.1 Device Nomenclature

The following figure shows a legend for interpreting the complete device name:

12.2 Documentation Support

12.2.1 Related Documentation

- Refer to the application note [Power Delivery in Cordless Power Tools Using DRV8329](https://www.ti.com/lit/slvafg1)
- Refer to the application note [System Design Considerations for High-Power Motor Driver Applications](https://www.ti.com/lit/pdf/slvaf66)
- Refer to the E2E FAQ [How to Conduct a BLDC Schematic Review and Debug](https://e2e.ti.com/support/motor-drivers-group/motor-drivers/f/motor-drivers-forum/1039040/faq-how-to-conduct-a-bldc-schematic-review-and-debug)
- Refer to the application note [Best Practices for Board Layout of Motor Drivers](https://www.ti.com/lit/pdf/slva959)
- Refer to the application note [QFN and SON PCB Attachment](https://www.ti.com/lit/pdf/slua271)
- Refer to the application note [Cut-Off Switch in High-Current Motor-Drive Applications](https://www.ti.com/lit/pdf/slva991)
- Refer to the application note [Hardware design considerations for an efficient vacuum cleaner using a BLDC](https://www.ti.com/lit/pdf/slva654) [motor](https://www.ti.com/lit/pdf/slva654)
- Refer to the application note [Hardware Design Considerations for an Electric Bicycle Using a BLDC Motor](https://www.ti.com/lit/pdf/slva642)
- Refer to the application note [Sensored 3-Phase BLDC Motor Control Using MSP430](https://www.ti.com/lit/pdf/slaa503)

12.3 Related Links

The table below lists quick access links. Categories include technical documents, support and community resources, tools and software, and quick access to order now.

12.4 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. In the upper right corner, click on *Alert me* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

12.5 Community Resources

12.6 Trademarks

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13 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

PACKAGE OUTLINE

REE0036A WQFN - 0.8 mm max height

PLASTIC QUAD FLATPACK - NO LEAD

NOTES:

1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing
2. This drawing is subject to change without notice.
2. The package thermal pad must be solder

EXAMPLE BOARD LAYOUT

REE0036A WQFN - 0.8 mm max height

PLASTIC QUAD FLATPACK - NO LEAD

NOTES: (continued)

4. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).

EXAMPLE STENCIL DESIGN

REE0036A WQFN - 0.8 mm max height

PLASTIC QUAD FLATPACK - NO LEAD

NOTES: (continued)

5. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

PACKAGING INFORMATION

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

⁽²⁾ RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the \leq 1000ppm threshold requirement.

(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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TEXAS

TAPE AND REEL INFORMATION

STRUMENTS

*All dimensions are nominal

QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE

www.ti.com 7-Nov-2022

PACKAGE MATERIALS INFORMATION

*All dimensions are nominal

RUY0028A

PACKAGE OUTLINE

WQFN - 0.8 mm max height

PLASTIC QUAD FLATPACK-NO LEAD

NOTES:

- per ASME Y14.5M.
This drawing is subject to change without notice.
-
-

EXAMPLE BOARD LAYOUT

RUY0028A WQFN - 0.8 mm max height

PLASTIC QUAD FLATPACK-NO LEAD

NOTES: (continued)

-
- on this view. It is recommended that vias under paste be filled, plugged or tented.

EXAMPLE STENCIL DESIGN

RUY0028A WQFN - 0.8 mm max height

PLASTIC QUAD FLATPACK-NO LEAD

NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

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